# METRIC TRAINING

FOR THE TRANSPORTATION INDUSTRY

## **MODULE III**

**Road and Bridge Design** 

A Series of Programs
Offered via the Iowa Communications Network
to prepare Iowa Transportation Personnel
for Implementation
of the International System of Measurement

Sponsored by the Iowa Highway Research Board, Iowa Department of Transportation and

IOWA STATE UNIVERSITY
OF SCIENCE AND TECHNOLOGY
HR-376

## ABSTRACT IHRB PROJECT HR-376

"Metric Training For The Highway Industry", HR-376 was designed to produce training materials for the various divisions of the Iowa DOT, local government and the highway construction industry. The project materials were to be used to introduce the highway industry in Iowa to metric measurements in their daily activities. Five modules were developed and used in training over 1,000 DOT, county, city, consultant and contractor staff in the use of metric measurements.

The training modules developed, deal with the planning through operation areas of highway transportation. The materials and selection of modules were developed with the aid of an advisory personnel from the highway industry. Each module is design as a four hour block of instruction and a stand along module for specific types of personnel. Each module is subdivided into four chapters with chapter one and four covering general topics common to all subjects. Chapters two and three are aimed at hands on experience for a specific group and subject. The modules include:

Module 1 - Basic Introduction to the Use of International Units of Measurement. This module is designed for use by all levels of personnel, primarily office staff, and provides a basic background in the use of metric measurements in both written and oral communications.

Module 2 - Construction and Maintenance Operations and Reporting. This module provides hands on examples of applications of metric measurements in the construction and maintenance field operations.

Module 3 - Road and Bridge Design. This module provides hands on examples of how to use metric measurements in the design of roads and structures.

Module 4 - Transportation Planning and Traffic Monitoring. Hands on examples of applications of metric measurements in the development of planning reports and traffic data collection are included in this module.

Module 5 - Motor Vehicle Enforcement. Examples from Iowa and Federal Motor Vehicle Codes are used as examples for hands on training for the vehicle enforcement type personnel using this module.

Each of the modules utilizes visual aids in the form of video tapes and others that can be projected by an overhead projector or through the use of computer aided methods. The course can be self administered or is best done through the use of a group session and the use of a class leader.

## Metric Training for the Transportation Industry Module 3 - Road & Bridge Design

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## **Basics**

This part of the workshop will introduce you to the basics of SI Metric. Topics covered will include:

- ♦ A brief history of the metric system and SI
- ♦ The seven SI base units
- ♦ Derived units
- Supplemental units
- ♦ Prefixes
- Additional units to use with SI

At the end of this unit you will have the opportunity to complete a worksheet which will help you demonstrate your grasp of the metric covered in this part of the workshop.

#### **Brief Metric History**

Contrary to many people's beliefs the metric system is not a "new" measurement system. The original metric system was developed in the 1670's by a French Clergyman. In 1795 France officially adopted the Metric System as their system of measurement. Even within the United States the metric system has a lengthy history. Thomas Jefferson and John Quincy Adams were early promoters of the metric system in the U.S. In fact, the metric system has been a legal measurement system in the U.S. since 1866. By 1893 all standard U.S. measures were defined in metric terms. In 1902, Congressional legislation requiring the Federal Government to use metric exclusively was defeated by just one vote. At the General Conference on Weights and Measures held in 1960, a resolution was adopted which officially named the modern version of metric measurement to be the "International System of Units", abbreviated SI.

#### Motivation to Use SI in the U.S.

In recent decades there have been several efforts to convert the U.S. from the current measurement systems to the metric or SI system. Most of those efforts have met considerable resistance from the general public. However, the metric system has slowly progressed into everyday life in the U.S. Most people are actually already familiar with many metric terms. The following listing provides some examples of "everyday metric" that are already in use in the U.S.

♦ light bulbs: 100 watt, 75 watt

electric bill: 800 kWh used

• voltage ratings: 110 volts, 220 volts

camera film: 35 mm

beverages: 2-liter bottle of soda

♦ medicine: 500 mg aspirin

nutritional label: 10 grams of fat

athletic events: 100 meter dash, 10K run
automobile engine sizes: 3.2 liter, 3.8 liter

◆ radio stations: KGGO - 94.9 MHz, WOI - 90.1 MHz

♦ skis: 225 centimeter

♦ time: seconds

The transition to metric usage in the U.S. has been very slow. However, there are several reasons why the U.S. should accelerate the shift to metric usage.

#### International communication and competitiveness

The myth that the U.S. is a self-sufficient, super-power country is quickly disappearing. We live in a "global" economy. In order to survive and prosper in this global economy, the U.S. must be able to easily trade and communicate with other countries. The U.S. is the only industrialized country (and one of only three countries total) in the world which does not use SI. People in other countries are not familiar with the U.S. system of measurements which makes trade and communication difficult. Trade with other countries is hampered due to the need for translation of measurements, or other countries simply refusing to purchase our non-SI designed products. If the U.S. is to maintain its leadership in the global economy it must seriously consider a rapid change to SI.

#### Increased Efficiency

Many companies are reluctant to change to SI because of the inefficiencies that will result due to time lost in learning the new system, and getting up to speed with it. In Canada, which converted to SI in the 1970's, companies have actually shown an improved efficiency due to decreased design costs and simplified dimensioning. A few U.S. firms (Otis Elevator and IBM) have also reported similar benefits.

#### Simplicity

The structure of the metric system, with base units and prefixes designating powers of 10, is a more straight forward system than the English system used in the U.S. Whether a person is discussing length (meters) or mass (kilograms) the prefix names and meanings are consistent. For example in the U.S. there are 12 inches in a foot, 3 feet in a yard, and 5280 feet in a mile. Each factor has different

numbers, increasing the likelihood for error between translations. Using metric, when describing larger distances, everything is just a power of 10: 10 mm in a cm, 1000 mm in a m, and 1000 m in a km. Due to the simplified conversions, there is less chance for mathematical errors. In addition to the simplified conversions, because of the use of prefixes with base units there are fewer "names" to learn or get confused. There are also standardized methods for writing the terms, which leads to less confusion over abbreviations.

#### Recent History of SI in the Federal Government

On July 25, 1991 President George Bush signed Executive Order 12770 which provides guidelines for departments and agencies in the Federal Government to use metric measures to the extent economically feasible by the end of fiscal year 1992 or by such other date as established in consultation with the Secretary of Commerce.

The Department of Commerce requires federal agencies to use metric and to establish target dates for full implementation of the metric system.

The Department of Transportation and the Federal Highway Administration have established the following target dates for implementation of metric: 1994 - conversion of FHWA manuals, documents and publications, 1995 - data collection and reporting in metric, and September 30, 2000 - all Federal lands Highways and Federal-aid construction contracts must be in metric. This last date is the date which is causing the Iowa State Department of Transportation to also convert to the metric system no later than September 30, 2000. (Note: Recent legislation has shifted the date from September 30, 1996 to September 30, 2000.)

#### Units of Measure For Construction Video - Goals

Understand the base units and common prefixes

Know SI seven base units

Describe standard for length - meter

Describe standard for mass - kilogram

Learn about derived units

Describe force - newton

Describe pressure/stress - pascal

Learn about additional units

Describe temperature - degree Celsius

Describe fluid volumes - liter

Describe volume - m<sup>3</sup>

The following pages contain an outline/guide which should be used as you view the video entitled Units of Measure. Please write any additional notes from the video directly on these sheets.

#### Units of Measure Video Outline

#### Le Systeme International d'Unites

(The International System of Units)
Metric system adopted as international standard in 1960
Commonly referred to as SI or SI Metric

#### Seven Base Units

LengthmeterMasskilogramTimesecondElectric currentampereTemperaturekelvinAmount of mattermoleLuminous intensitycandela

#### A closer look at length

#### Base Unit - meter

Definition of a meter - distance light travels in a vacuum in a time interval of 1/299,792,458 of a second

Symbol for a meter - m

#### Other length measurements used by Iowa DOT

millimeter
Definition of a millimeter - 1/1000 of a meter
Symbol - mm

kilometer Definition of a kilometer - 1000 meters Symbol - km

#### Area measurements

Symbol

square meters m<sup>2</sup>
hectare ha
square kilometers km<sup>2</sup>
square millimeters mm<sup>2</sup>

#### A closer look at mass

#### Base unit - kilogram

Definition - set by a specific physical weight (prototype) held at the International Bureau of Weights and measures

Symbol - kg

#### Other unit of mass

gram

Definition - 1/1000 of a kilogram

Symbol - g

#### **Derived Units**

Definition of a derived unit - a unit which is a unique combination of base (or other derived) units which identify a common phenomenon.

#### Listing of common derived units

frequency hertz force newton pressure pascal joule energy power watt quantity of electric charge coulomb electric potential volt electric capacitance farad electric resistance ohm electric conductance siemens magnetic flux weber flux density tesla inductance henry luminous flux lumen illumination lux radioactivity becquerel absorbed dose gray dose equivalent sievert

#### A closer look at force

#### unit is the newton

replaces pounds-force in the English system

Example using "approximate calculations" (acceleration is used as 10, which is a rounded number)

 $1 \text{ kg x } 10 \text{ m/s}^2 = 10 \text{ N}$ 

#### Other units of force

kilonewton Definition - 1000 newtons Symbol - kN

meganewton
Definition - 1,000,000 newtons
Symbol - MN

#### A closer look at pressure

#### unit is the pascal

replaces pounds per square inch (PSI) in the English system

pressure = force/area pascal = newton/(square meter) Pa = N/m<sup>2</sup>

#### Other units of pressure

kilopascal Definition - 1000 pascals Symbol - kPa

megapascal Definition - 1,000,000 pascals Symbol - MPa

#### **Additional Units**

Units that have been approved to be used with SI, even though they are not SI units.

#### A closer look at temperature

#### degree Celsius

water freezes =  $0^{\circ}$ C 32°F water boils =  $100^{\circ}$ C 212°F

replaces Centigrade from older metric systems

room temperature = 20°C normal body temperature = 37°C

#### A closer look at volume

#### Liter - used for fluid volume

Definition - one cubic decimeter

Symbol - L

one liter is approximately 1 quart + 1/4 cup

#### Other units of volume

milliliter Definition - 1/1000 of a liter Symbol - mL

#### Other volumes (non-fluid)

cubic meters m<sup>3</sup>
cubic centimeters cm<sup>3</sup>
cubic decimeters dm<sup>3</sup>
cubic millimeters mm<sup>3</sup>

#### NOTES FOR IOWA DOT

- 1) Angular measurements do not change and remain in degrees, minutes and seconds. Even though SI standard is the radian.
- 2) Measurements made relative to ROW takings, railroad agreements and utility construction will be identified in both English and SI.

## **Visualizing Metric**

#### Length

1 meter is just a little longer than a yard

1 millimeter, which is 0.001 meters, is about the width of the wire in a paper clip

Length of my hand = \_\_\_\_\_ mm or \_\_\_\_\_ m

My height = \_\_\_\_\_\_ mm or \_\_\_\_\_ m

Dimensions of a 8-1/2" x 11" sheet of paper = \_\_\_\_\_ mm x \_\_\_\_ mm

One pace for me = \_\_\_\_\_ m

#### Height Table (Converted to nearest mm)

Ht	nm	<b>5</b> ' 1"	1549	5' 9"	1753	6' 5"	1956
4' 6"	1372	5' 2"	1575	5' 10"	1778	6' 6"	1981
4' 7"	1397	5' 3"	1600	5' 11"	1803	6' 7"	2007
4' 8"	1422	5' 4"	1626	6' 0"	1829	6' 8"	2032
4' 9"	1448	5' 5"	1651	6' 1"	1854	6' 9"	2057
4' 10"	1473	5' 6"	1676	6' 2"	1880	6' 10"	2083
4' 11"	1499	5' 7"	1702	6' 3"	1905	6' 11"	2108
5' 0"	1524	5' 8"	1727	6' 4"	1930	7' 0"	2134

#### Mass

1 nickel (5 cents) has a mass of 5 grams

100 pounds is about 45 kilograms

A long ton is about equal to a metric tonne (t) which is equal to a megagram (Mg).

Mv mass = kg

#### Mass table (Converted to nearest 0.1 kg)

wt(lb)	kg	130	59.0	190	86.2	250	113.4
75`´	34.0	135	61.2	195	88.5	255	115.7
80	36.3	140	63.5	200	90.7	260	117.9
85	38.6	145	65.8	205	93.0	265	120.2
90	40.8	150	68.0	210	95.3	270	122.5
95	43.1	155	70.3	215	97.5	275 ·	124.7
100	45.4	160	72.6	220	99.8	280	127.0
105	47.6	165	74.8	225	102.1	285	129.3
110	49.9	170	77.1	230	104.3	290	131.5
115	52.2	175	79.4	235	106.6	295	133.8
120	54.4	180	81.6	240	108.9	300	136.1
125	56.7	185	83.9	245	111.1		

#### **Temperature**

Degree Celsius	<u>Equals</u>
177	350 degree oven
100	Water boils (212)
37	Normal body temperature of 98.6
22	room temperature (72)
10	spring or fall day (50)
0	Water freezes (32)
-12	Typical Iowa winter temperature (10)
-18	Zero degrees Fahrenheit (0)
-30	Frigid winter night in Iowa (-22)

#### **Pressure**

Auto tire pressure of 28 (PSI) equals roughly 200 000 Pa or 200 kPa or 0.2 MPa

#### Area

A hectare is about 2.5 acres. A square mile is about 2.5 square kilometers.

#### Volume

A quart is a little smaller than a liter.

1 teaspoon is about 5 mL.

A concrete mixer truck holds about 7 cubic meters of ready-mix concrete (about 9 cubic yards).

A typical straight truck holds about 8.5 cubic meters of gravel (about 11.5 cubic yards).

## Worksheet Review

1. Which o	of the following metric units is used to express fluid volume?
Α.	liter
В.	cubic centimeter
C.	pascal
D.	hectare
2. Which u	unit of measuring temperature would be used in construction situations?
A.	degree Fahrenheit
B.	degree Centigrade
	kelvin
D.	degree Celsius
3. Newton	replaces which unit in the English system?
A.	pounds per square inch
	pound force
C.	pounds per cubic inch
D.	pound mass
4. Iowa DO	OT drawings should use which of the following units? (Circle all that apply.)
Α.	meter
В.	centimeter
C.	millimeter
D.	megameter
5. On the C	Celsius scale, water freezes at what temperature?
Α.	32°C
В.	100°C
C.	0°C
D.	0 K
6. Which S or fill?	I metric unit listed here would be appropriate to use for expressing the volume of concrete
A.	cubic decimeter
В.	cubic meter
C.	liter
D.	ton
7. Which o	of the following is the same as 200 meters?
A.	0.02 km
	2 km
	0.2 km
D.	20 km

#### Worksheet Review

- 8. Which is the same as 3 meters?
  - A. 0.03 km
  - B. 3000 mm
  - C. 300 mm
  - D. 0.3 km
- 9. Which of the following represents the longest length?
  - A. 3.0 m
  - B. 450 mm
  - C. 0.05 km
  - D. 20.0 cm
- 10. SI refers to:
  - A. The system interfaces necessary to implement metric in computers.
  - B. The internationally accepted metric system used today.
  - C. The governing organization that establishes metric rules and policies.
  - D. The international strategies that created the first metric system.
- 11. On the moon, acceleration of a falling object caused by gravity is about 1.7 m/s<sup>2</sup>. Using the proper metric unit, what is the gravity force of a two kilogram object?
  - A. 3.4 pascals
  - B. 1.7 pascals
  - C. 3.4 newtons
  - D. 1.7 newtons
- 12. Which SI unit replaces PSI in the English measurement system?
  - A. kg/m<sup>2</sup>
  - B. N
  - C. Pa
  - D. N·m

## **Road Design**

This part of the workshop will provide a brief introduction to the basic of converting measurements from English units to SI Metric. The majority of the time in this unit will be dedicated to working sample conversion and SI metric road design problems. Topics covered will include:

- ♦ Hard vs. Soft Conversion
- ♦ Use of Conversion Tables
- ♦ SI Road Design Problems

#### Types of Conversions

#### Hard Metric Conversion

original design done in metric (use metric standards)

#### steps required:

calculate measurement in metric (use conversion factors if "thinking" in English) select a preferred metric dimension that meets design performances needed

Example: to design a product that needs a bolt.... if this was originally designed in English units you would have selected a 3/4" x 4" hex cap bolt. Determine what standard metric bolt you will want to use in this new metric design.

First determine "equivalent" diameter
1 inch = 25.4 mm
3/4" => (3/4)(25.4) = .75(25.4) = 19.05 mm
closest common (standard) metric diameter screw is 20 mm called an M20

Next determine "equivalent" length

1 inch = 25.4 mm 4" => 4(25.4) = 101.6 mm closest common (standard) metric length is 100 mm

Metric screw to use would be M20 x 100

#### Soft Metric Conversion

original design in English (use English Standards)

#### steps required:

use conversion factors to translate English unit to metric measurement round measurement to intended precision examples:

if English design calls for 1 lb use conversion factor and specify 454g (0.454 kg) if English design calls for 1 qt use conversion factor and specify 0.9463 L

#### **Conversion Factors**

When converting English units to SI units you will need to use conversion factors. Conversion tables can come in many different formats. For this workshop we will be using conversion tables that look like this:

Ouantity	From	To	Multiply_by
Length	ft	m	0.3048
J	in	m	25.4 x 10 <sup>-3</sup>
	yđ	m	0.9144
Mass	lbm	kg	0.4536

#### **EXAMPLES:**

A. Convert 1000 yards to meters using the conversion table above:

1000 yards 
$$\times$$
 0.9144 meters/yard = 914.4 meters

B. Convert 5'7" to SI units

First convert 5' to inches... must have all one unit only to convert

So 
$$5 \times 12 = 60$$
" plus the  $7$ " ==  $67$ "

Now convert the 67" to meters

67 inches x 25.4 x 
$$10^{-3}$$
 m/inch = 1.7018 m => 1.7 m

## Road Design Problems

A. A horizontal curve is being designed for a relocated roadway. What it the minimum length of radius required for each of the following design speeds, a maximum rate of superelevation of 8% and a frictional factor of 0.11?

 $R m (min) = V^2/127[(e max/100 + f maximum)]$ 

- 1. 80 km/h
- 2. 100 km/h

3. 110 km/h

B. What length of spiral curve would be required for the 110 km/h curve radius in question A? Round to nearest 5 m.

 $L m = 0.0702(V^3)/RC$  where C = 1

C. Calculate the Length of Curve, Tangent and External distances for the 110 km/h curve with a delta angle of 6 degrees.

L = 3.1416 (R) (delta angle)/180

T = R(Tan (1/2 delta))

E = R[(1/Cos(1/2 delta))-1]

D. What is the minimum length of stopping sight distance required to provide adequate distance for design speeds of 100 km/h, a friction factor of 0.28 and a maximum grade of -3%?

 $d_2 = V^2/254(f \pm G)$ 

 $d_1 = 0.278t1V$  assume  $t_1 = 2.5 s$ 

E. Passing sight distance is to be designed for a given highway. Calculate the total distance required to complete the pass safely from the equations below.

 $D = d_1 + d_2 + d_3 + d_4$ 

Assume:  $t_1 = 3-4.5 \text{ s}$ , m=5 km/h, a=1,  $t_2 = 9.3-11.3 \text{ s}$ , V = 80 km/h

 $d_1 = 0.278t_1(V-m+at_1/2)$  $d_3 = 30 \text{ to } 90 \text{ m}$   $d_2 = 0.278(vt_2)$  $d_4 = 2/3 d_3$ 

F. The designer of a given horizontal curve desires to use a superelevation transition runoff. What length (nearest 5 m) is required for the runoff to accommodate a 100 km/h design speed, friction factor of 0.4 and a C value of 1.0?

L = 2.72 f V<sub>D</sub>/C

G. Using the values from Table III-35 (AASHTO Green Book) for crest vertical curves, determine the difference in desirable length required to provide stopping sight distance for the following grades of +2.0% and -2.5% if the designer changes from a 100 km/h to 110 km/h design speed?

	Assumed		Stopping Sight	Rate of Vertical Curvature, K (length (m) per % of A)	
Design Speed (km/h)	Speed for Condition (km/h)	Coefficient of Friction f	Distance for Design (m)	Computed	Rounded fo Design
30	30-30	0.40	29.6-29.6	2.17-2.17	3-3
40	40-40	0.38	44.4-44.4	4.88-4.88	5-5,
50	47-50	0.35	57.4-62.8	8.16-9.76	9-10
60	55-60	0.33	74.3-84.6	13.66-17.72	14-18
70	63-70	0.31	94.1-110.8	21.92-30.39	22-31
80	70-80	0.30	112.8-139.4	31.49-48.10	32-49
90	77-90	0.30	131.2-168.7	42.61-70.44	43-71
100	85-100	0.29	157.0-205.0	61.01-104.02	62-105
110	91-110	0.28	179.5-246.4	79.75-150.28	80-151
120	98-120	0.28	202.9-285.6	101.90-201.90	102-202

Table III-35. Design controls for crest vertical curves.

When S<L  $L = AS^2/404$ When S>L L = 2S - 404/A

H. A minimum length of vertical crest curve is usually defined by the equation: L m = 0.6 V. Calculate the minimum length of curve for a design speed of 100 km/h.

I. You are being asked to revise the length of curve calculated in problem G to allow for passing sight distance for the 110 km/h design speed using the following equations and Table III-36.

Design Speed (km/h)	Minimum Passing Sight Distance for Design (m)	Rate of Vertical Curvature, K, Rounded for Design (length (m) per % of A)
30	217	50
40	285	90
50	345	130
60	407	180
70	482	250
80	541	310
90	605	390
100	670	480
110	728	. 570
120	792	670

Table III-36. Design controls for crest vertical curves based on passing sight distance.

When S<L  $L = AS^2/946$ 

When S>L L = 2S - 946/A

J. An access road connection with the mainline design requires a sag curve be designed. The limiting grades in this case are -2.8% and +0.5% and the design speed is 90 km/h. Using the given information and Table III-37, compute the required desirable length of curve.

Assumed	_		Stopping Sight		al Curvature, K per % of A)
Design Speed (km/h)	Speed for Condition (km/h)	Coefficient of Friction f	Distance for Design (m)	Computed	Rounded for Design
30	30-30	0.40	29.6-29.6	3.88-3.88	4-4
40	40-40	0.38	44.4-44.4	7.11-7.11	8-8
50	47-50	0.35	57.4-62.8	10.20-11.54	11-12
60	55-60	0.33	74.3-84.6	14.45-17.12	15-18
70	63-70	0.31	94.1-110.8	19.62-24.08	20-25
80	70-80	0.30	112.8-139.4	24.62-31.86	25-32
90	77-90	0.30	131.2-168.7	29.62-39.95	30-40
100	85-100	0.29	157.0-205.0	36.71-50.06	37-51
110	91-110	0.28	179.5-246.4	42.95-61.68	43-62
120	98-120	0.28	202.9-285.6	49.47-72.72	50-73

Table III-37. Design controls for sag vertical curves.

$$S < L$$
  $L = AS^2/(120+3.5S)$   
 $S > L$   $L = 2S - [(120+3.5S)/A]$ 

K. What minimum length of sag curve would be allowed in problem J to meet the comfort criteria outlined by AASHTO?

$$L m = AV^2/395$$

L. A drainage site requires obtaining a permanent easement for storm water detention of 1 square mile. How many hectares of easement will you ask the ROW Department to purchase?

M. Bridge clearances noted on last years' inspection record were identified as 14.5 feet. What is the clearance (0.1 m)?

N. The needs study crew has indicated that an existing roadway consists of a 22 foot wide pavement and 8 foot granular shoulders. What metric pavement and shoulder dimensions will you use to connect the existing roadway to you extension?

O. Sketch a typical cross section of a roadway that you might be designing. Include a cut situation on one half and a fill situation on the other side of the roadway. Identify each of the key horizontal and vertical dimensions on the sketch, including any subbase, base and pavement dimensions in international units.

P. You have been assigned a project to design using international units of measure. The End of Project Station (English) from the previous project is 675+50.25. Convert the EOP station to international units and then express both stations as an equation.

Q. Utilizing selected portions of pages from a set of Sioux County Highway 18 plans answer th following questions:
1. Sheet A.01 Title Sheet - What is the total length of the project (Divisions I and II) in meters?
2. Sheet A.01 Title Sheet - Assume that the project is extended through the city of Hull to the East Corporate Line. Estimate the revised End of Project Station for Division II.
3. Sheet B.01 Standard Sections - What is the total volume of granular surfacing to be applied in accordance with Plate 2108? Assume a depth of 155 mm.
What mass of material does this represent in Mg if the material has a mass of $4100 \text{ kg/m}^3$ ?
4. Sheet B.03 Standard Sections - What is the length of the granular subbase placement in Plate 2211 i kilometers?

DAT IOWA DEPARTMENT OF TRANSPORTATION LETTING Project Development Division PLANS OF PROPOSED IMPROVEMENT ON THE **GRADE/NEW** 1(999)--2C-84 ROAD STA. 2+43.84 BEGIN PROJECT PCC PAVEMENT - GRADE/NEW & DIV. 1. On U.S. 18 from the South Junction of U.S. 75 STP-18-1 PCC PAVEMENT to Linn St. in the City of Hull STA. 23+50.00 END DIV. 2 · SCALES: An House & PROJECT The lave Department of Transporation Natric Standard Specifications for Mighwo and Bridge Construction, series of 1755, plus current applicamental specifications and specific provisions shollooply to construction work on this project. Yake Engineering Saves, Refer to Standard Natiotian 203-4 on Sheet C.02 K52 2 105-1 PROJECT LENGTH SUMMARY 09-27-94 DIY. LOCATION Rural Sta. 2:43.84 to Sta. 22:69.50 2106.16 Net Length of Div. I 1-97N Urban Sta. 22+69.50 to Sta. 23+50.00 80.50 80.50 Net Length of Div. 2 Total Length of Project 2.186 HULLES REVISIONS DESIGN DATA RURAL R-45W 2900 Y.P.O. 2014 AADT \_3500\_ Y.P.D. STA. 22+69.50 196 Y.P.H. 2014 DHY END DIV. 1 & 13 Z TRUCKS BEGIN DIV. 2 Eheraby contify that this plan see propered under my approximan and that engineering decisions with respect to the design sero node by one or by other duly Registered Prafessional Engineers under the PETAS LOCATION MAP SCALE KILOMETERS SIOUX STP-18-1(999)--2C-84 COUNTY PROJECT NUMBER IONA DOT . OFFICE OF DESIGN DESIGN TEAM Standardization Committee

PROJECT NUMBER STP-18-1(999)--2C-84 R.O.W. PROJECT NUMBER STPN-18-1(998)--2J-84 PROJECT IDENTIFICATION NUMBER 95-84999-1

INDEX OF SHEETS

105-3

l	T STORY
NO.	DESCRIPTION
1.01 20.4	Title Sheet Legend and Symbol Information Sheet
8.01-8.04 C.01-C.08 C.01-C.02 G.01 J.01-J.02 L.01 K.01-K.02 0.01-0.04 R.01 T.01 T.01 V.01-W.05 X.01-X.10 Z.01-Z.05	Mainline Plan and Profile Sheets Sideroad Plan and Profile Sheets Benchmark and Reference Information Irafic Control Sheets (Usesign Detail 520-264, 520-268) Intersection Geometrics Layout Tabulation, Profiles of Storm Sever Soils Survey Sheets Borrov Layout Sheet Iabulation of Earthwork Quantities Design Detail 560-1 (Sealing Of Yater Vells) Mainline Cross Sections

Note: Not all of the sheets listed above are included in the plan for the Metric Plan Reading Course.

METRIC STANDARD ROAD PLANS

105-4

NUMBER	DATE	MUMBER	DATE	NUMBER	DATE
RA-40	06-06-95	RF-3	03-28-95	RH-22	09-27-9
RA-49 .	06-06-95	RF - 5	03-28-95	RH-370	09-27-4
RA+53	06-06-95	RF-14	06-06-95	RH-458	09-27-9
RA-54	06-06-95	RF-19C	12-13-94	RH-50	06-06-9
RA-55	06-06-95	RF-19E	03-28-95	RH-51	06-06-9
RB-3	06-06-95	RF - 30A	03-28-95	RH-52	06-06-9
RB-6	06-06-95_	RF - 30B	03-28-95	_ RL-18	12-13-9
RC-16	06-06-95	RF - 31	03-28-95	RL-2A	12-13-9
RE-JA	06-06-95	RF -41	03-28-95	RL-7	12-13-9
RF-1	03-28-95	RF-42	03-28-95	RP-1	09-27-9

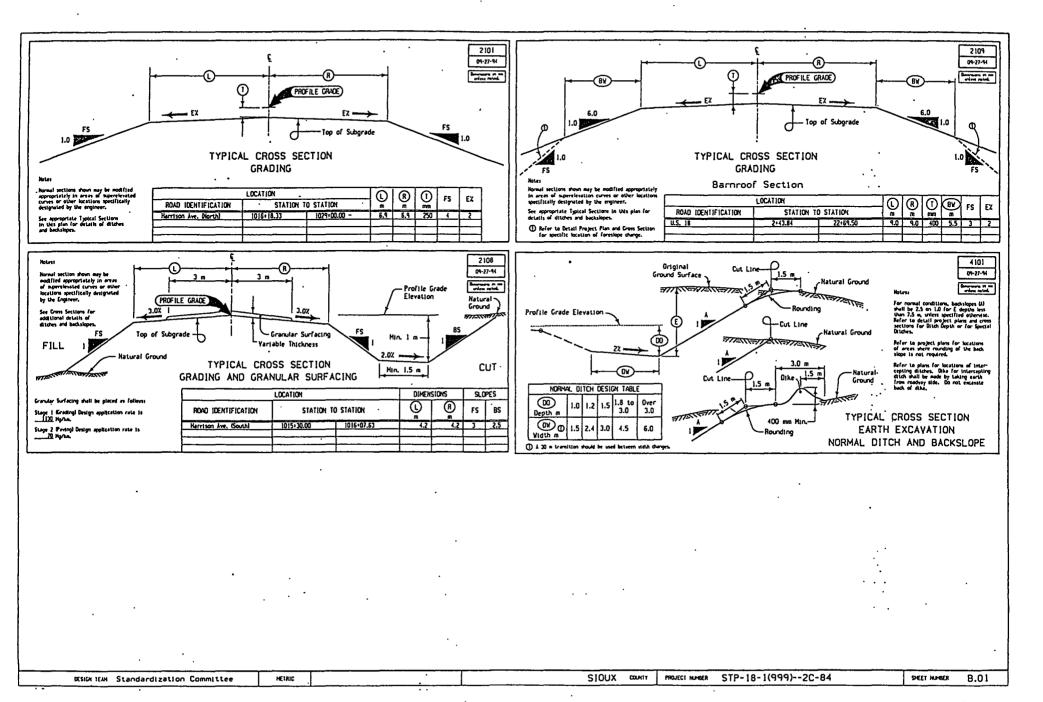
lowa Department of Transportation Project Development Division AUTHORIZED FOR LETTING

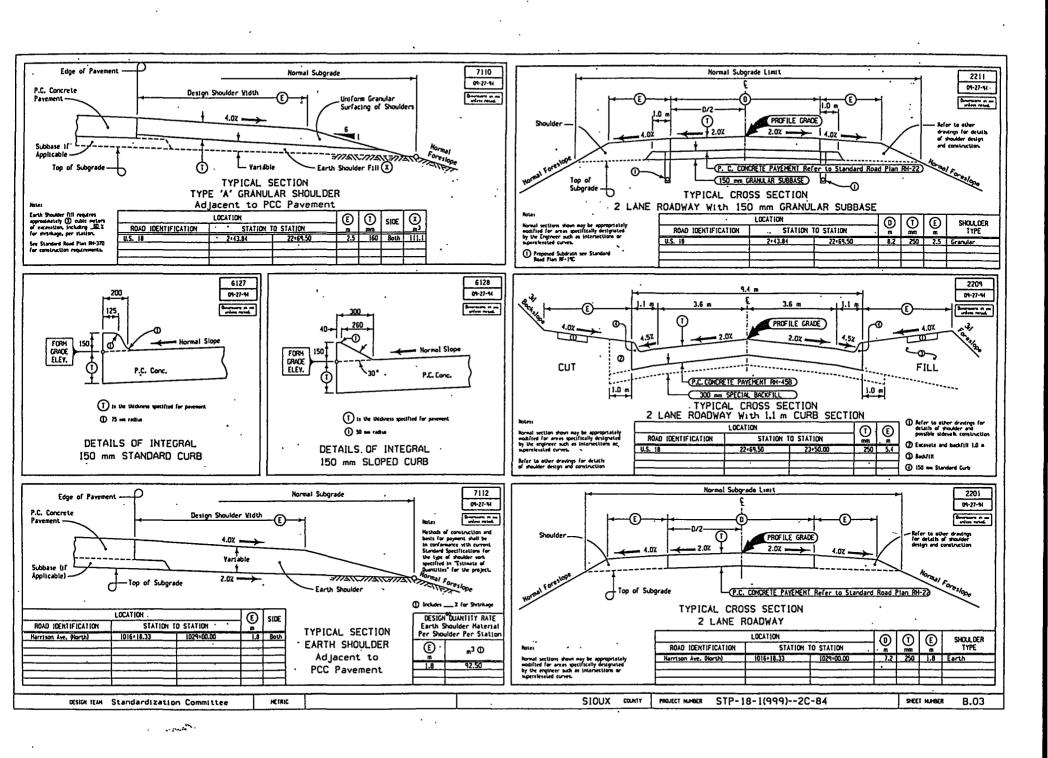
DESIGN ENGINEER

U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION APPROYED

FOR THE DIVISION ADMINISTRATOR DATE

4.01





5. Sheet B.03 Standard Sections - What is the volume of special backfill to be placed in accordance with Plate 2209?
6. Sheet B.03 Standard Sections - Calculate the m <sup>2</sup> of concrete to be placed in accordance with Plate 2201.
7. Sheet C.01 Quantities Estimate - Note the units of measure for the common items of work and the associated level of accuracy.
8. Sheets C.01 and C.02 Estimate Details - Assuming that the seeding will be accomplished between May 21 and July 20, calculate the amount of each seed that will be required for the rural portion of the project.
9. Sheet C.04 Drainage Structures - How many meters of type 1601, 750 mm diameter pipe should be
ordered?

#### 100-18 ESTIMATED PROJECT QUANTITIES 09-27-94 OUARTITIES CONSTRUCTION UNIT DIVISION 1 DIVISION 2 ITEM CODE LTEM USE ONLY 2101-0850001 Clearing and Grubbing 2102-0475050 Selected Back/111, Soil 2102-0475072 Back/111 Social 2102-21070070 Excavation, Class 1D, Roadvay and Borrov 2102-2711015 Escavation, Class 12, Boulders Na Na | Control | Cont ms pjes 20662 4187 2476 2006 76709 Hq a3 Each Each | 2(16-1180084 | Culvert, Concrete Roedway, Pipe, 2100 mm Dis. | 2(16-120088 | Culvert, Concrete Arch Roedway Pipe, 2200 mm x 13: | 2(17-120088 | Culvert, Concrete Arch Roedway Pipe, 2200 mm x 13: | 2(17-120080 | Aprons, Unclassified, 450 mm Dis. | 2(17-120000 | Aprons, Unclassified, 450 mm Dis. | 2(17-12000) | Aprons, Unclassified, 500 mm Dis. | 2(17-12000) | Aprons, Unclassified, 750 mm Dis. | 2(17-12000) | Aprons, Unclassified Roedway Pipe, 650 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 750 mm Dis. | 2(17-12000) | Culvert, Unclassified Roedway Pipe, 2(17-1200) | Culvert, Unclassified Roedway Pipe, 2(17-120) | Culvert, Unclassified Roedway Pipe, 2(17-1200) | Culvert, Unc Each Each Each -- -Each Each Each Each 14787 16190 m2 m2 Each Each 527 0.04 Each ha N ha ha

ESTIMATE REFERENCE INFORMATION

100-4

ITEM CODE	or prioriettanal purpose only and shall not constitute a bests for any entre work unders.  DESCRIPTION
2102-0425050	Refer to Tab. 103-3 on Sheet No. C.05.
2102-2710070	A. Tempiate quantities include 6223 cu. meters of "C-3" unsuitable material to be used in the roadway embankment.
	8. Template quantities also include material for earth shoulder fill back of curb and for obliteration of the old reliroad entankment from Sta, 8+25 to Sta, 17+25.
	C. Item includes 2290 cu, meters of material for earth shoulders adjacent to Harrison Ave. pavement, but is not included in template quantities.
2108-5025000	Item calculated by assuming a center of mass of the borrow area. Center of mass location for Borrow Area "A" is shown on Sheet No. R.Ol.
2111-8174100	Estimated at 2.16 Hegagrams per cu, meter.
2121-7425010	A. Item is for 141.39 meters of 1.8 meter shoulder and 3960.8 meters of 2.5 meter shoulder.
	<ol> <li>Item requires approximately 4531 cu. meters of earth shoulder IIII. Katerial is to be obtained from Borrow "A" or within R.O.Y. as directed by the Engineer.</li> </ol>
2123-7450020	A. Item is for 2475.2] meters of 1.8 meter shoulder on Harrison Ave. and 160 meters of 3.0 meter shoulder back of curb.  B. The earth shoulder [1] material is included in the Class 10 Excavation bid item.
2301-4875006	A. Item is for island at the intersection of U.S.18 with Harrison Ave.  8. Granular backfill placed beneath the median pavement is to be included in the cost of this item.
2301-5162310	A. Item requires "CO" joints.  B. Iransverse joint between existing ACC resurfacing over PCC pavement and proposed PCC pavement to be a "B" joint. Iransverse joint between existing PCC pavement and proposed PCC pavement to be a "RO" joint.
	C. Transverse joints shall not be skeved in Div. 2. D. Transverse growing will not be required in Div. 2. E. Class 3 aggregate durability required.
2312-8260050	A. Item includes 45 megagrams for Points of Private Access (Tab. 102-1 on Sheet No. C.05) and 93 megagrams for local roads. B. Katerial shall be spread in accordance with Section 2315 of the 1995 Standard Specifications.
2401-6745650	***************************************

For Additional Estimate Ref. Info. Refer to Sheet No. C.02

For Standard Notes Refer to Sheet No. C.02

For Traffic Control Plan Refer to Sheet No. C.03 For Pollution Prevention Plan Refer to Sheet No. C.03

ROADWAY DESIGN

I hereby certify that this plan ses propored under ny appreciation and that impresering decisions asth report to the design are node by se or by other dely Registered Prefestional Engineers under the less of the State of Flesh.

lans Registration Ho.

DESIGN TERM Standardization Committee :: IONA DOT . OFFICE OF DESIGN SIOUX COUNTY PROJECT MANBER STP-18-1(999)--2C-84 HETRIC SHEET NUMBER C.01 09-27-94

The contractor is encouraged to take full advantage of specification 1105.15 - Yalve Engineering Incentive Proposal. A pamplet and conceptual proposal form viil be available at the preconstruction

09-27-94

Sounding and test boring data shown on plans were accumulated for designing and estimating purposes. Their appearance on the plan does not constitute a guarantee that conditions other than those indicated will not be encountered.

Material listed within the plans as "unsultable" is included in the template for class 10 excavation and is shown to indicate the location and distribution.

09-27-94

It shall be the contractor's responsibility to provide waste areas or disposal sites for excess material (excavated material or broken concrete) which is not desirable to be incorporated into the work involved on this project. No payment for overhaul will be alloved for material hauled to these sites. No material shall be placed within the right-of-way, unless specifically stated in the plans or approved by the engineer.

D9-27-94

The contractor's attention is directed to the following consideration in regard to removal and replacement of topsoil in horrow areas: Quantitles estimated for topsoil are calculated on the basis of a uniform removal of topsoil to a depth of 0.3 meters. The material removed is to be spread uniformly to a minimum depth of 0.2 meters over the borrow area upon completion of excavation work.

09-27-94

All borrov areas, stockpile areas, haul roads and areas used for equipment on this project will require subsoil tillage to an average depth of 0.4 meters to 0.5 meters prior to placement of topsoil and/or stabilizing crop seeding. Such tillage shall be accomplished on maximum of one meter centers and at right angles to the finished slope of the barroy.

Equipment used to accomplish the tiliage shall be equipped with an arroyhead-type shoe so as to provide lateral displacement and limit the movement of the subsoil to the surface. It shall be approved by the Engineer for the use intended. This work will be considered incidental to other work on the project and no payment will be allowed.

It is intended that following subsoil tillage, the area remains in a "loosened" condition. Additional compaction or the operation of heavy equipment, other than required for topsoil placement and shape ing shall not be allowed on areas which have received subsoil tillage.

The contractor shall apply necessary moisture to the construction area and hauf roads to prevent the spread of dust. Refer to Article 1107.07 or the current Standard Specifications for additional details.

Estimated quantity for new concrete pavement includes all integral curb, all street returns and special areas of repairs to connecting payements.

09-77-94

In order to avoid any unnecessary surface breaks or premature spalling, the contractor is cautioned to exercise extreme care when performing any of the necessary say cutting operations for the proposed pavement removal.

03-28-95

Special care shall be taken when forming at intersections so that the profiles shown on the cross sections and the elevations shown on the Resident Engineer's 1:100 or 1:250 scale plans are obtained. Short lengths of forms or flexible forms may be necessary at these locations.

09-27-94

212-5

Existing PCC pavement shall be recycled into granular subbase. Excess material shall become the property of the contractor and disposed of as per Standard Notes 213-1. Yirgin material shall be furnished for any shortage of recycled material required to reach the plan quantity and shall be paid for at contract unit price. The estimated quantity is based on 2150 kilograms per cubic meter in-place density.

09-27-94

The contractor shall not disturb desirable grass areas and desirable trees outside the construction limits. The contractor will not be permitted to park or service vehicles and equipment or use these areas for storage of materials. Storage, parking and service areals) will be subject to the approval of the resident engineer.

The top 150 millimeters of the disturbed areas shall be free of rock and debris and shall be sultable for the establishment of vegetation, subject to the approval of the Engineer.

09-27-94

Road contractor is to use due caution in working over and around all tile lines. Breaks in the tile line due to the contractor's carelessness are to be replaced at his expense without cost to the State of lova. Any tile lines broken or disturbed by our cut lines vill be replaced as directed by the engineer in charge of construction and at the State of love's expense.

The contractor shall be responsible to maintain access to individual properties during construction.

Relocated access shall be completed to individual properties prior to removal of existing access.

If the permanent access cannot be completed prior to removal of the existing access, the contractor shall provide and maintain an alternate access. Temporary Granular Surfacing vill be paid for as a contract Item or by extra work.

09-27-94

251-3 A plan for stage construction of local accesses which are required to remain open to traffic during construction shall be submitted by the contractor for approval by the engineer.

On all new or reconstructed pavements, the location of "NO PASSING" one lines shall be located in the field. The locations of the pro-posed "NO PASSING" zone lines shown on the pavement marking labulation is for estimating quantities only.

ESTIMATE REFERENCE INFORMATION

100-4 09-27-94

ITEM CODE DESCRIPTION 2402-0425031 Quantity is for storm sever under pavement. For location and details refer to Tab. 104-58 and Detail HO-9 on Sheet No. M.Ol. 2422-0360018 Item is for entrance pipes. 2502-8212014 For location and details refer to Tab. 104-9 on Sheet 2502-8220105 No. C.05. 2502-8220196 2502-8220105 Refer to Intake Dutlet Detail on Standard Road Plan RF-19C. 2503-4450030 Refer to Tab. 104-5% on Sheet No. M.DI. 2503-4625290

ria kitted below is for informational purpose only and shall not constitute a bests for any entra sort, orders.

2503 - 7275006 Refer to Tab. 104-58 on Sheet No. N.DI. 2510-6745850 A. For location refer to Tab. 110-1 on Sheet No. C.OG.

Item requires 35.6 meters of full depth savout. Item requires complete removal of A.C.C. to P.C.C. D. All A.C.C. shall be salvaged and used on the project as granular shoulders or special backfill

for subgrade treatment.
Old P.C.C. pavement shall be salvaged and used on the protect as pranular subbase. 2511-6745900 A. For location refer to Tab. 110-5 on Sheet No. C.Ob.

8. Disposal shall be as per Standard Notation 213-1. For location refer to Detail 6105 on Sheet No. C.O6. 2515-2475006 For location and details refer to Tab. 102-3 on Sheet No. C.06.

2515-6745600 A. For location and details refer to Tab. 110-8 on Sheet No. C.06: B., Disposal shall be as per Standard Notation 213-1.

2518-6890031 Item is to be placed on Harrison Ave., 27 meters Lt. of Sta. 1020+45 (O.R.). 2525-2638030 For location and details refer to Tabs. 100-17 and 100-18

2525-2638031

2601-2642120

locations to be as directed by the engineer to minimize erosion and water pollution. 2527-9263110 For location and details refer to Tab. 108-22 on Sheet No. C.07 and Typicals on Sheets No. C.07 and C.08.

on Sheet No. C.06 and Standard Road Plan RC-16. Exact

2538-6975110 Item is for well located 20 meters tt. of Sta. 11:05. For details, refer to Design Detail Sheet 560-1 on Fertilizer: Rate--500 kg of [3-13-13 or equivalent

2601-2632110 Areas disturbed but not seeded with stabilizing crop 2601-2634100 by September 30 shall be scarified to a 75 mm depth. fertilized and muched. All mulch to be consolidated into the soil with the mulch stabilizer.

2601-2642100 chemically combined connercial fertilizer per hectare.

2601-2634100 | Hulch Rate - 3.5 megagrams of dry cereal straw per hectare.

ESTIMATE REFERENCE INFORMATION

100-4 09-27-94

6 kg per hectare

6 kg per hectare

28 kg per hectare

Data listed below to for informational purpose only and shall not constitute a basis for any extra sork process ITEM CODE DESCRIPTION 2601-2642100 Included for all rural areas as designated by the eng ineer.

> Seed Mixtures (Rural-) Spring--Harch I to Hay 20 72 kg per hectare 28 kg per hectare Data Annual Ryegrass . . Red Clover

Timothy 6 kg per hectare mer--Nay 21 to July 20 108 kg per hectare Annual Ryegrass 39 kg per hectare Red Clover 6 kg per hectare

Timothy 6 kg per hectare Fall--July 21 to September 30 Dats 72 kg per hectare Annual Ryegrass 28 kg per hectare Red Clover 6 kg per hectare

2601-2642120 included for all urban areas of the right of way as designated by the engineer.

> Seed Kixture: (Urban) Spring-Karch 1 to Kay 20 Annual Ryegrass' Bluegrass, Ky (Park) Perennial Ryegrass

Summer--Hay 21 to July 20 Annual Ryegrass

Bluegrass, Ky (Park)

Timothy

17 kg per hectare 17 kg per hectare 28 kg per hectare 17 kg per hectare 17 kg per hectare

Perennial Ryegrass Fall--July 21 to September 30 Annual Ryegrass Bluegrass, Ky (Park) Peremial Ryegrass

28 kg per hectare 17 kg per hectare 17 kg per hectare

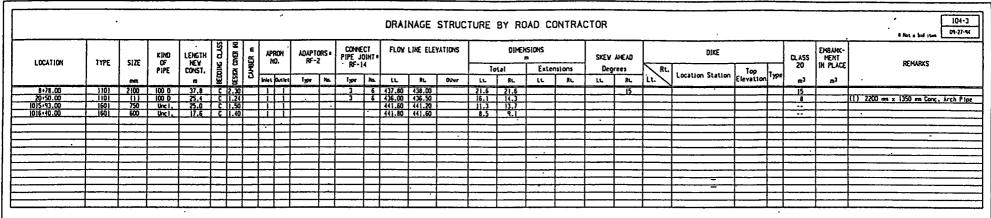
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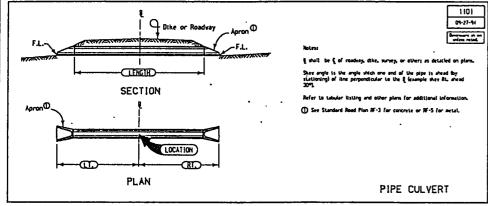
PROJECT NUMBER

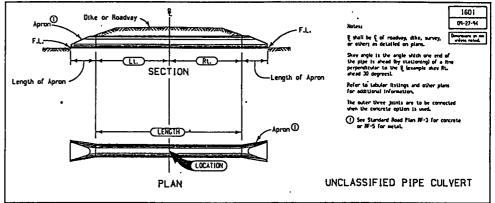
STP-18-1(999)--2C-84

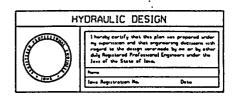
SHEET NUMBER

C.02



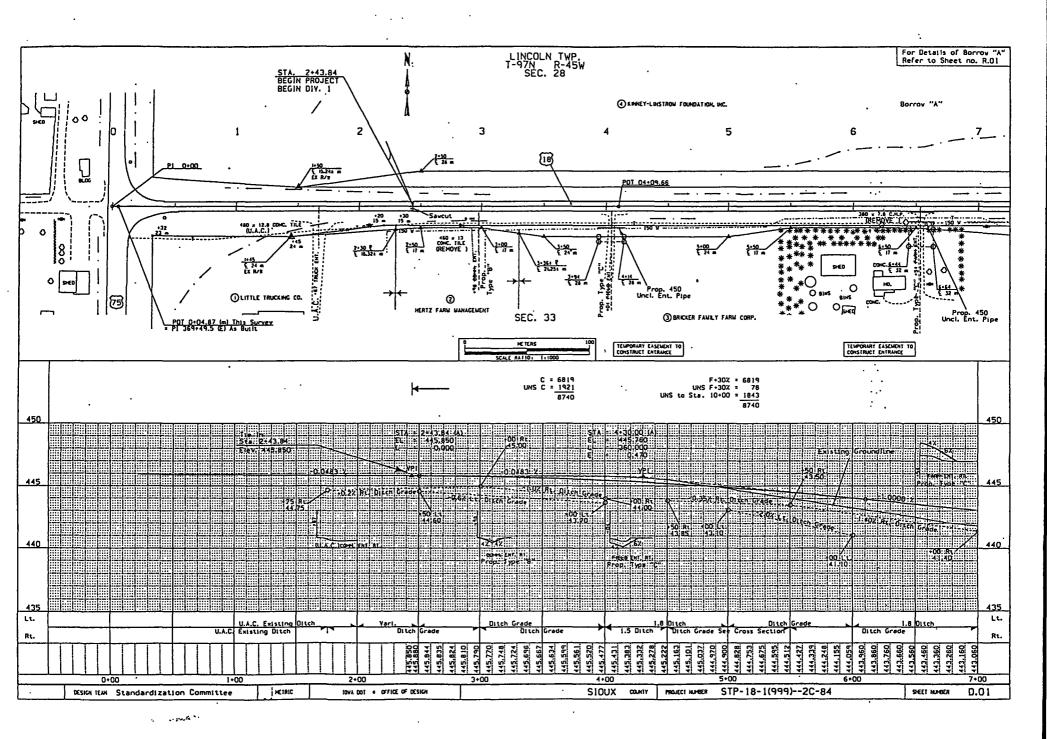






10. Sheet D.01 Plan and Profile - What volume of class 10 and unsuitable material is identified for excavation in the balance represented on this page?

11. Sheet D.01 Plan and Profile - What are the elevations of the beginning and end of the special ditch (left side) between stations 5+00 and 6+00?



## **Bridge Design**

#### Introduction:

The bridge structures area is one that can cause serious problems in the conversion of existing inch-pound (English) values to international units. The problem stems from the fact that the conversion can seem deceptively simple because most measurements have implied, not expressed, tolerance. Many of these products are identified in easy-to-use nominal sizes, rather than actual sizes. Designers working in structural design have an intuitive knowledge of allowable tolerances in measurements that they use daily and know how the difference between nominal and actual sizes effects the product. Remember the following points when converting and rounding to metric units.

- 1. Conversion should be performed by experienced professionals. Any Automated conversion program should be used with care.
- 2. Understand the allowable tolerance for the measurements you are converting.
- 3. Always convert with the end application or us in mind. Remember, dimensional tolerance on the job are rarely less than a few millimeters and that it is considerably easier for field personnel to measure in 10 mm increments.
- 4. The most common conversion error is under-rounding which implies more precision than is inherent in the inch-pound number. If your linear conversions are accurate to 0.1 mm or even 1 mm, you are probably doing them incorrectly. Any dimension over a few inches, can usually be rounded to the nearest 5 mm and any dimension over a few feet, can be rounded to the nearest 10 mm.

#### Hard Conversion Concerns:

Concrete strength is one of the areas that can result in design problems associated with hard conversion of values. Some agencies have converted 4000 psi concrete to 30 MPa. A 30 MPa concrete soft converts to 4350 psi concrete - nearly 9% higher than the old design strength. The rounding results in concrete that may not have the same strength properties as originally tested. This type of problem is under consideration by the ACI organization. A compromise is the use of at least two and more commonly used three significant digits to create the value of 3.45 MPa.

#### **Example Problems**

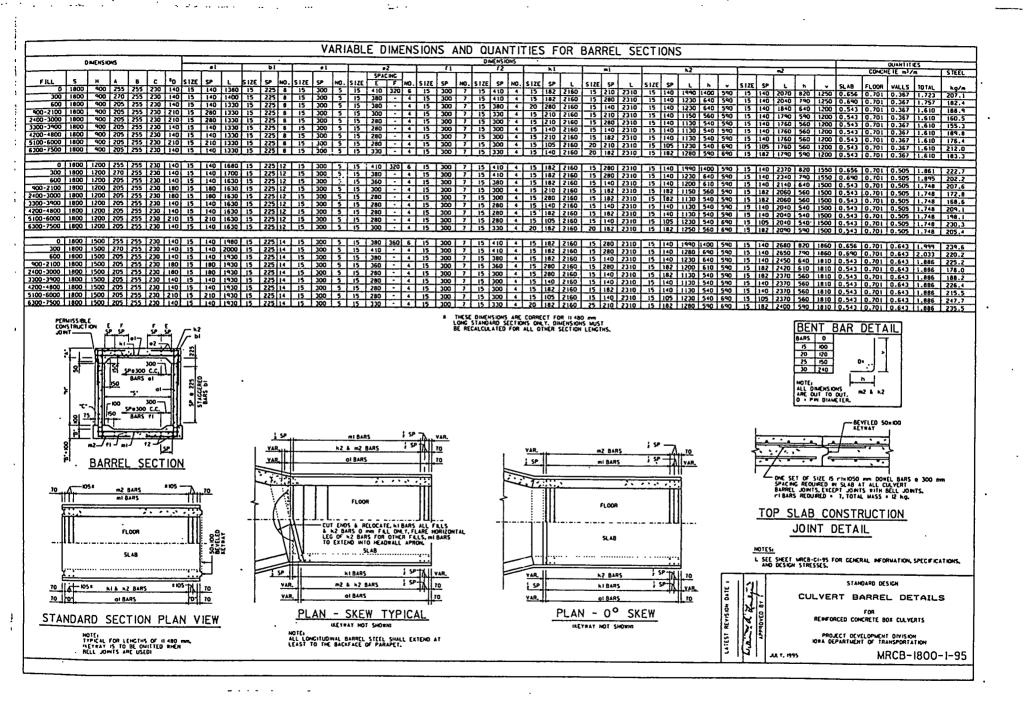
- A. A three span bridge was originally designed in English units with span lengths of 30'-6", 39'-0" and 30'-6" for a total length of 100'-0".
  - 1. Determine the length of the bridge by soft converting each span and by converting the entire length.
  - 2. Is there a difference in the results and if so what is the significance?

B. Concrete was originally designed for a compressive strength of 4000 psi. If this is hard converted to international units and the concrete is redesigned, will the strength requirement increase or decrease and by what amount?
·
C. A reinforced concrete section requires 4.0% steel area per m <sup>2</sup> . Using the tables on the following page, determine:
1. Number of 10M bars to be placed per m <sup>2</sup> :
2. Number of 30M bars to be placed per m <sup>2</sup> :
D. You are being asked to design several culverts for an upcoming project. Utilizing culvert standard MRCB-1800-1-95 determine the following quantities:
1. Volume of concrete required to build the barrel section of culvert 20 m in length, 1800 mm in width and 900 mm in height and under a fill height of 4300 mm.
2. What mass of steel is required for the culvert barrel identified in question 1?
3. If the height of fill is increased to 6500 mm, what difference will result in the mass of steel required?

ASTM A615 CHART FOR REINFORCING STEEL BARS			
Inch-Pound		Nominal	Dimensions
Bar Size Designation	Nominal Weight lb./ft. (kg/m)	Diameter in. (mm)	Cross Sectional Area in² (mm²)
#3	0.376 (.560)	0.375 (9.5)	0.11 (71)
#4	0.668 (.994)	0.500 (12.7)	0.20 (129)
#5	1.043 (1.552)	0.625 (15.9)	0.31 (200)
#6	1.502 (2.235)	0.750 (19.1)	0.44 (284)
#7	2.044 (3.042)	0.875 (22.2)	0.60 (387)
#8	2.670 (3.974)	1.000 (25.4)	0.79 (510)
#9	3.400 (5.060)	1.128 (28.7)	1.00 (645)
#10	4.303 (6.404)	1.270 (32.3)	1.27 (819)
#11	5.313 (7.907)	1.410 (35.8)	1.56 (1006)
#14	7.65 (11.39)	1.693 (43.0)	2.25 (1452)
#18	13.60 (20.24)	2.257 (57.3)	4.00 (2581)

•

ASTM A615M CHART FOR REINFORCING STEEL BARS				
Metric		Nominal	Dimensions	
Bar Size Designation	Nominal Mass kg/m	Diameter mm	Cross Sectional Area mm²	Comparison To A615
10M	0.785	11.3	100	20% < #4
15M	1.570	16.0	200	SAME AS #5
20M	2.355	19.5	300	6.8% > #6
25M	3.925	25.2	500	1.3% < #8
30M	5.495	29.9	700	9% > #9
35M	7.850	35.7	1000	0.6% < #11
45M	11.775	43.7	1500	3.5% > #14
55M	19.625	56.4	2500	3% < #18



E. The allowable working stress compression for douglas fir, coast type wood piling, parallel to the grain is 1200 psi according to AASHTO. What stress value will be used on the metric plans to obtain this same compression capability?

- F. A hooked bar requires that the outer radius of the bend be 4 x bar diameter for the 15M bar. Using the information on the following page:
  - 1. Describe the length of inner and outer radius in terms of mm.
  - 2. The same specification requires 4 bar diameters of length from the end of the 180 degree turn to the short end of the bar. In this case, identify the length of bar represented by this requirement.



933 N. Plum Grove Road, Schaumburg, IL 60173
Phone: (708) 517-1200

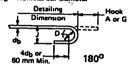


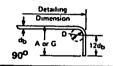
# STANDARD METRIC

In accordance with ACI 318M-89

All Grades D — Finishe d<sub>b</sub> – Nominal bar diameter

D = 6 db for #10M through #25M D = 8 db for #30M and 35M D = 10 db for #45M and #55M





RECOMMENDED END HOOKS, ALL GRADES				
BAR	D	180° F	IOOKS	90° HOOKS
SIZE		A or G	J	A or G
#10M	70	140	90	180
#15M	100	180	130	260
#20M	120	220	160	320
#25M	150	280	200	400
#30M	240	400	300	500
#35M	290	460	360	600
#45M	440	660	520	780
#55M	560	860	680	1020

NOTE: All dimensions are in millimeters (mm).

STEEL	BAR SIZE	GRADE	MINIMUM	MINIMUM
TYPE	RANGE		YIELD, MPa	TENSILE, MPa
Billet A615M	#10M-#20M #10M-#55M #35M-#55M	300 400 500	300 400 500	500 600 700
Rail	#10M-#35M	350	350	550
A616M	#10M-#35M	400	400	600
Axle	#10M-#35M	300	300	500
A617M	#10M-#35M	400	400	600
Low-Alloy A706M	#10M-#55M	400	400	550

OCTOBER 1993

COMBINED ASTM A615/A615M CHART FOR REINFORCING STEEL BARS			
	Nominal Dimensions		Dimensions
Bar Size Designation	Nominal Weight Ib./ft.	Diameter in.	Cross Sectional Area in?
#3	0.376	0.375	0.11
10M	0.527	0.445	0.16
#4	0.668	0.500	0.20
#5	1.043	0.625	0.31
15M	1.055	0.630	0.31
#6	1.502	0.750	0.44
20M	1.582	0.768	0.47
#7	2.044	0.875	0.60
25M	2.637	0.992	0.78
#8	2.670	1.000	0.79
#9	3.400	1.128	1.00
30M	3.692	1.177	1.09
#10	4.303	1.270	1.27
35M	5.275	1.406	1.55
#11	5.313	1.410	1.56
#14	7.65	1.693	2.25
45M	7.91	1.720	2.33
55M	13.19	2.220	3.88
#18	13.60	2.257	4.00

91015M3

CP16A

840	ng culvert site (as built plans) has identified flow line elevations of 842.50 ft. and .00 ft. You have been asked to convert the elevations to metric and lower the inle 4 mm and the outlet 10 mm. What are the design elevations to be placed on the series?
6 m	DOT Specifications indicate that a prestressed, precast unit may not vary in length matter that a prestressed, precast unit may not vary in length matter that a prestressed, precast unit may not vary in length matter that a prestressed, precast unit may not vary in length matter that a prestressed, precast unit may not vary in length matter that a prestressed, precast unit may not vary in length matter that a prestressed, precast unit may not vary in length matter that a prestressed, precast unit may not vary in length matter that a prestressed, precast unit may not vary in length matter that a prestressed, precast unit may not vary in length matter that a prestressed, precast unit may not vary in length matter that a prestressed, precast unit may not vary in length matter that a prestressed, precast unit may not vary in length matter that a prestressed, precast unit may not vary in length matter that a prestressed, precast unit may not vary in length matter that a prestressed matter that a
to b	ons indicate that the Engineer shall compute the mass of the structural steel elements e incorporated into the structure assuming masses of steel at 7850 kg/m <sup>3</sup> and cas at 7210 kg/m <sup>3</sup> . Compute the mass of the following rectangular bar stock: ast Iron bar - 10 mm by 5 mm by 30 m
2. S	teel bar - 22 mm by 0.10 m by 25.50 m
25+	eck is to be built as part of a superelevated curve. The centerline elevation at Station 65.00, in full superelevation is 474.25 m. Assuming an 8% superlevation rate, what the elevation be at each gutter line 5600 mm from centerline?

K. A wood deck is to be placed on a residential drive access bridge. It will consist of a double layer of 0.075 m thick wood planking. Specifications indicate a need for nails that are not less than 2.5 times the nominal thickness of the decking. What length mm nails will you specify for use in this work?

L. Concrete bridge floors are to be placed only when the temperature is below 32°C. The contractor has misplaced the Celsius thermometer and the Fahrenheit thermometer indicates a temperature of 95°F. Should you allow the concrete to be placed in the bridge floor?

M. Bridge decks are to be covered with curing compound at the rate of not more than 3.3 m<sup>2</sup>/L. It the deck dimensions are 55.40 m by 13.50 m, what is the maximum volume of curing compound that is acceptable for use?

N. A two slab bridge, 40 m in length by 13.5 m width, is to be built on a +2% longitudinal grade with a cross slope of 2% from centerline. If the finish elevation of the center cap is 248.60 m and the depth of deck is 250 mm, what will the elevations of be at each gutter line at the four corners of the deck?

O. A roadway crosssection consisting of a 13 m width, 3:1 foreslopes and a centerline grade elevation of 848.50 m at Sta 49+00 is the location for a culvert. The 2700 mm diameter culvert is to be placed with an invert elevation of 838.00 m and an outlet elevation of 837.50 m. What is the length of the culvert in meters?

P. Specifications indicate that multiple pipe culvert structures must be spaced at 50% of the pipe diameter and not more than 1 m apart. Two 1200 mm diameter pipes are being placed. What spacing will be specified?

Q. The bearing capacity for gravity hammers of a piling (wood, steel H or shell pile) where the wave equation is not required is computed by the formula:

P = [2.5WH/(S+8.9)][W/(W+M)]

where P = The bearing value in kilonewtons

W = The mass of the gravity hammer, or the ram of the air hammer or diesel hammer in kilograms

H = The height of free fall or the hammer or ram in meters

M = The mass in kilograms of the pile plus the mass in kilograms of the cap plus (for diesel hammers) the mass of the anvil in kilograms.

S = The average penetration in millimeters of the pile per blow for the last 5 blows for gravity hammers and the last 10 blows for air or diesel hammers.

Assuming the mass of the hammer is 2500 kg, the height of free fall is 600 mm, mass of pile and cap is 1200 kg, and the average penetration per blow is 0.022 m. What is the bearing capacity of the piling?

# **Record Keeping**

This part of the workshop will introduce you to the basic reading and writing rules of SI Metric and some of the standard conventions used in the Iowa DOT. Following these few simple rules will make it easier for us to understand each other, and lessen the chance for errors or misinterpretation. Topics covered will include:

- ♦ Proper notation
- ♦ Prefixes
- ♦ Spacing
- ♦ Capitalization
- ♦ Spelling
- ♦ Singular/Plurals
- ♦ Decimal markers
- ♦ Powers of ten

- ♦ Separating digits
- ♦ Intended Precision
- ♦ Rounding
- Estimating

At the end of this unit you will have the opportunity to complete a worksheet which will help you demonstrate your grasp of the metric concepts covered in this part of the workshop.

The following pages contain an outline/guide which was extracted from a video entitled SI Metric: Reading, Writing, Rules. Although you will not be viewing this video as part of this workshop, the information in the outline may be helpful to you in the future.

#### Reading, Writing, Rules Video Outline

#### Reasons for correct usage

avoid mistakes

eliminate need for translation

#### SI Symbols

most are lower case

exceptions - when the symbol is derived from a proper name

no periods - these are not abbreviations!

no plurals or "s" on symbols

unit names	symbols
meter	m
kilogram	kg
newton	N
pascal	Pa
square meter	m <sup>2</sup>
cubic meter	m <sup>3</sup>
liter	L
degree Celsius	°C

#### **Prefixes**

no space between prefix and unit

no hyphen between prefix and unit

all prefixes below 1,000,000 (mega) have lower case symbols all prefixes from mega and above the prefixes are uppercase symbols

never mix with abbreviations

examples:

name	symbol
kilogram	kg
meganewton	MN
kilopascal	kPa

#### Prefixes continued:

```
only one prefix allowed
```

No -- kMN or Mmm

#### Spelling, Capitalizing, and Plurals

Unit names when written out are all lower case... even those derived from proper names such as pascal and newton. The only exception is degree Celsius

In the U.S. use meter and liter (not metre and litre)

Plural may use an optional "s" don't need it

kilogram or kilograms

between the prefix and the unit:

no separation (not milli meter) no hyphens (not milli-meter)

millimeter is correct

degree Celsius or degrees Celsius

For area or volumes.... square and cubic are written first in name, but shown as an exponent in symbol

name	symbol
square meter	m <sup>2</sup>
cubic meter	m <sup>3</sup>

(Not meters square)

#### **Spacing**

leave a space between the numerical value and the SI unit symbol

Examples:

35 mm

7.63 kPa

NOTE: The video is wrong when it discusses degrees Celsius. There is NOT a space between the numeric value and the degree symbol.

Example:

Wrong ---- 37 °C Correct --- 37 °C

#### Obsolete Metric

Old	Correct SI
10K	10 km
K	kg
KPH	km/h
kilos	kilograms
grm or gm	g
Newton	newton
cc, ccm	cm <sup>3</sup>

#### Decimal Points, Commas, and Groups of Three

if number is a decimal less than 1, use a leading "0" (Example: 0.1234)

outside of the U.S. many people use a comma instead of a period to indicate the decimal point. this can be confusing

1.33 US = 1,33 Outside US

rather than grouping every three numbers with a comma, as we do in the US, SI uses a small space

old US English system 1,365,020.034589 SI system (using decimal point) 1 365 020.034 589

group all numbers in three except when it is only a four digit number

Correct: 4567.987 Incorrect: 4567.987

NOTE: The Iowa DOT will continue to use the standard English system method of grouping. The period will still be used for the decimal point, and commas will be used to separate every three digits.

#### Powers of Ten

sometimes people prefer to represent values as powers of ten of the base unit rather than using the prefixes

#### Examples:

power of 10 representation	equivalent SI prefix
123.4 x 10 <sup>-3</sup> m	123.4 mm
12.34 x 10 <sup>6</sup> N	12.34 MN
1.234 x 10 <sup>3</sup> Pa	1.234 kPa

#### **Intended Precision**

"Wat does the number really reflect, and how will it be used"

```
Example of a quart of oil

1 qt = 0.9463529 L

however, when you add oil to your car... would substitute 1L for 1 qt

(you are not going to measure to 0.0000001 L to get 0.9463529L)
```

All conversions must reflect an intended precision of the original quantity which can be implied by significant digits (and/or tolerance)

#### Examples:

```
1.54 quarts has 3 significant digits intended precision is +/- one-half of the last significant digit
1.54 ..... +/- 0.005
1.535 ... 1.54 ... 1.545 (true measurement somewhere between 1.535 and 1.545)
```

given number	probable intended precision	range number between
5.14	+/- 0.005	5.135 5.145
645.117	+/- 0.0005	645.1165 645.1175
10.	+/- 0.5	9.5 10.5
10	+/- 1	9 11

Be cautious with decimals... could represent fractions and mislead you on the number of significant digits. For example: 3.1875 could mean 3.1875 or 3-3/16. Would have different "intended precision" with these two.

Be cautious of numbers with no decimal places... "5" could mean approximately 5 or could mean 5.0000

Knowledge of the circumstances related to the measurement are important understand accuracy of measuring equipment origination of the measurement purpose of the original measurement purpose of the conversion (all of the above give you information about the intended precision)

#### Rounding Rules

If number after last significant digit to be saved is less than 5, drop the numbers

```
4.763534 round to 2 after decimal place = 4.76
234.8732 round to 3 after the decimal place = 234.873
87632 round to nearest hundred = 87600
```

If the number after last significant digit to be saved is greater than 5, add one to last number

```
4.763534 round to 1 after the decimal place = 4.8 234.8732 round to 1 after the decimal place = 234.9 87632 round to nearest thousand = 88000
```

#### Rounding Rules (continued)

If the number after the last significant digit to be saved is exactly equal to 5 (with nothing after it) then

... Make the number an even number.....

If the last significant digit is odd... round up
If the last significant digit is even... do nothing (drop 5)

476.55 round to 1 after decimal = 476.6 445.25 round to 1 after decimal = 445.2

#### Importance of Estimating

When doing conversion calculations, it is easy to hit the wrong key on the calculator therefore it is important to do two things:

- 1) double check the answer (punch the numbers again) to see if you get the same answer
- 2) verify your answer using estimations and common sense

For example if you are converting 25 miles per hour to kilometers per hour....

Your answer should be  $25 \times 1.609 = 40.225 \text{ km/h} => 40 \text{ km/h}$ 

However if you typed 16.09 instead of 1.609 your answer would say 402.25 or 402 km/h

When you get your answer stop and think... use your visualizing metric rules of thumb, does the answer seem logical???

We know that a kilometer is a little more than half a mile (about .6). Therefore in the same amount of time (one hour) we would expect to go almost twice as many kilometers as miles (or 50). An answer of 402 is obviously not the correct. The correct answer of 40 is reasonable.

The more familiar you become with SI metric units, the easier it will be for you to recognize when you have made a mathematical error. Until then... double check your work!

# Worksheet Review

Α.	Mpa
В.	
C.	mPa
D.	mPA
2. What	s the correct symbol for cubic millimeter?
A.	cu. mm.
В.	mm <sup>3</sup>
C.	mm <sup>3</sup> cmm mm <sup>3</sup>
D.	mm <sup>3</sup>
3. Which	of the following is not a correct SI plural?
A.	44.65 m
В.	5.4 kilopascal Eighteen cubic millimeters
C.	Eighteen cubic millimeters
D.	149 MNs
4. Which	of the following is the correct representation of temperature in degree Celsius?
Α.	42.5°c
B.	42.5 °C
C.	42.5 °c
D.	42.5°C
5. Which	of the following is correct?
Α.	19mm <sup>3</sup>
	448 cmm
	18 Mn
D.	55.7 kPa
6. Which	of these expressions is a proper expression for kilometers per hour?
Α.	75 KPH
В.	75 Km/H
Č.	75 km/h
D.	75 km/hr
	of the following expressions is equivalent to $1 \times 10^4$ square millimeters?
<b>A</b> .	10 000 mm <sup>2</sup>
В.	1000 mm <sup>2</sup> 0.0001 mm <sup>2</sup>
	(1 (1811) mm4
C. D.	0.001 mm <sup>2</sup>

## Worksheet Review

8. Which of the following pairs of symbols and unit names is correct?

A.	17 MPa	17 Megapascals.
B.	3434.6 N	3434.6 Newtons
C.	1.67 kg	1.67 kilograms
D.	2.3 mm	2.3 milli-meters

- 9. Which of the following is a correct sentence for temperature?
  - A. The temperature outside was ten Degrees Celsius.
  - B. The temperature outside was ten degrees celsius.
  - C. The temperature outside was ten degrees Celsius.
  - D. The temperature outside was ten Degrees celsius.
- 10. Which of the following is correct?
  - A.  $.78 \text{ kg/m}^2$
  - B. 3.9 L's
  - C. 4.539 KPa
  - D. 3.87 ha
- 11. Round the following numbers as specified

#### Round to

- a) 34.876 2 after decimal place
- b) 87.565 2 after decimal place
- c) 1234 10's place
- d) 876.52 whole number
- e) 0.2347 3 after decimal place

# SI Tables

# SI Metric Tables

# SI Base Units

Quantity	Name	Symbol
length	meter	m
mass	kilogram	kg
time	second	S
electric current	ampere	Α
temperature	kelvin	K
amount of substance	mole	mol
luminous intensity	candela	cd

# SI Supplementary Units

Quantity	Name	Symbol
plane angle	radian	rad
solid angle	steradian	sr

# SI Derived Units with Special Names

Quantity	Name	Symbol	In terms of Other Units
frequency	hertz	Hz	s <sup>-1</sup>
force	newton	N	kg·m·s <sup>-2</sup>
pressure, stress	pascal	Pa	N/m <sup>2</sup>
energy, work	joule	J	N⋅m
power	watt	W	J/s
electric charge	coulomb	С	s·A
electric potential	volt	V	W/A
capacitance	farad	F	C/V
electric resistance	ohm	Ω	V/A
electrical conductance	siemens	S	A/V
magnetic flux	weber	Wb	V·s
magnetic flux density	tesla	T	Wb/m <sup>2</sup>
inductance	henry	Н	Wb/A
luminous flux	lumen	lm	cd·sr
illuminance	lux	lx	lm/m <sup>2</sup>
activity (radio)	becquerel	Bq	s <sup>-1</sup>
absorbed dose	gray	Gy	J/kg
dose equivalent	sievert	Sv	J/kg

# SI Metric Tables

# Acceptable Units to Use with SI Units

Quantity	Name	Symbol	In terms of Base Units
temperature	degree Celsius	°C	K (t <sup>o</sup> C=t K - 273.15)
volume	liter	L	10 <sup>-3</sup> m <sup>3</sup>
mass	tonne (metric ton)	t	$10^3 \mathrm{kg}$
time	minute	min	60 s
time	hour	h	3600 s
time	day	d	86 400 s
angle	degree	0	$(\pi/180)$ rad
angle	minute	1	(π/10800) rad
angle	second	11	$(\pi/648000)$ rad
area	hectare	ha	100m x 100m or 10 <sup>4</sup> m <sup>2</sup>

# **Commonly Used Prefixes**

Multiple of 10	Prefix	Symbol
$1\ 000\ 000\ 000 = 10^9$	giga	G
$1\ 000\ 000 = 10^6$	mega	M
$1\ 000 = 10^3$	kilo	k
$0.001 = 10^{-3}$	milli	m
$0.000\ 001 = 10^{-6}$	micro	μ
$0.000\ 000\ 001 = 10^{-9}$	nano	n

## **Additional Prefixes**

Multiple of 10	Prefix	Symbol
10 <sup>24</sup>	yotto	Y
1021	zetta	Z
1018	exa	E
1015	peta	P
1012	tera	T
102	hecto	h
10 <sup>1</sup>	deka	da
10-1	deci	d
10-2	centi	С
10-12	pico	р
10-15	femto	f
10-18	atto	a
10-21	zepto	z
10-24	yocto	у

# SI Metric Tables

# **Conversion Factors: English to SI Metric**

Quantity	From English	To SI Metric	Multiply by:
	Unit:	Unit:	
length	mile	km	1.609347
	yard	m	0.9144
	foot	m	0.3048006 (See note)
	inch	mm	25.4
area	square mile	km <sup>2</sup>	2.5989998
	acre	$m^2$	4047
	acre	hectare	0.4046873
	square yard	m <sup>2</sup>	0.8361274 .
	square foot	m <sup>2</sup>	0.09290304
	square inch	mm <sup>2</sup>	645.16
volume	acre foot	m <sup>3</sup>	1233
	cubic yard	m <sup>3</sup>	0.7645549
	cubic foot	m <sup>3</sup>	0.02831685
	cubic foot	L	28.32
	100 board feet	m <sup>3</sup>	0.2360
	gallon	L	3.785412
	cubic inch	cm <sup>3</sup>	16.39
	cubic inch	mm <sup>3</sup>	16387.06
	fluid ounce	milliliter	29.57353
mass	lb	kg	0.4535924
	kip (1000 lb)	metric ton	0.4536
	ton (2000 lb)	megagram .	0.9071847
	ounce	gram	28.34952
force	lb.	N	4.448
	kip	kN	4.448
pressure, stress	pound per sq. ft (psf)	Pa	47.88
	pound per sq. inch (psi)	kPa	6.895
bending moment or torque	ft-lb	N·m	1.356
density	lb per cubic yard	kg/m <sup>3</sup>	0.5933
	lb per cubic foot	kg/m <sup>3</sup>	16.02
velocity	ft/s	m/s	0.3048
	mph	m/s	0.4470
	mph	km/h	1.609
power	ton (refridg)	kW	3.517
	BTU/h	W	0.2931
	hp (electric)	W	745.7
volume flow rate	cubic ft per sec.	m <sup>3</sup> /s	0.02832
·	cfm	m <sup>3</sup> /s	0.0004719
	cfm .	L/s	0.4719
angles	degree	radian	0.01745329
temperature	°F	°C	(t°F-32)/1.8

Note: 39.37 inch = 1 m (For US Survey foot, 12 inches per foot)

# Reference

#### References

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- 2. A POLICY ON GEOMETRIC DESIGN OF HIGHWAYS AND STREETS, AASHTO, 1994.
- 3. T.J.Wipf, F.W.Klaiber, H.El-Arabaty, METRIC SHORT COURSE FOR THE OFFICE OF BRIDGES AND STRUCTURES, IHRB HR-378, February 1995.
- 4. METRIC STANDARD SPECIFICATIONS FOR HIGHWAY AND BRIDGE CONSTRUCTION, Series 1995, Iowa Department of Transportation.
- 5. IOWA DEPARTMENT OF TRANSPORTATION POLICIES AND PROCEDURES MANUAL, Metric Style, Policy 030.02, 1994.

# Answers

#### Unit 1

#### 1. A - liter

2. D - Degree Celsius

3. B - Pound force

4. A - meter and C millimeter

5. C - 0°C

6. B - cubic meter

7. C - 0.2 km

8. B - 3000 mm

9. C - 0.05 km

10. B - Metric system used today

11. C - 3.4 N

12. C - Pa

#### Unit 2

#### A. Minimum radius value

 $R(m) = (V km/h)^2/[127 \times (e+f)]$ 

1. =  $80^2/[127x(0.08+0.11)] = 265.23 \text{ m}$ 

2. =  $100^2/[127x(0.08+0.11)] = 414.42 \text{ m}$ 

3. =  $110^2/[127x(0.08+0.11)] = 501.45 \text{ m}$ 

#### B. Spiral Curve length to nearest 5 m

 $Lm = 0.0702 \, V^3/RC \, (C = 1, R \, radius \, ln \, m)$ 

 $Lm = 0.0702 \times 110^3 /(501.45)(1)$ 

= 186.33 m ~ 190 m

(round up)

#### Unit 2

#### C. Curve Lm, Tm, Em lengths

Lm = 3.1416 (R) x delta/180

= 3.1416 (501.45) x 6/180 = 52.51 m

Tm = R(Tan (delta/2))

= 501.45(Tan(3°))

= 501.45(0.05241) = 26.28 m

Em = R[1/cos(delta/2)-1]

= 501.45[1/cos(3°) -1]

= 501.45[(1/0.99863)-1] = 0.69 m

#### Unit 2

#### D. Stopping sight distance

 $d_1 = 0.278 t_1 V$  assume  $t_1 = 2.5 s$ 

= 0.278 (2.5)(100) = 69.5 m

 $d_2 = V^2/[254(f+g)]$ 

 $=100^2/254(0.28-0.03) = 157.5 \text{ m}$ 

Total distance =

227.0 m

#### Unit 2

#### E. Passing sight distance

 $d_1 = 0.278 t_1(V-m+at_1/2)$ 

= 0.278(4)(80-5+1(4/2))

**= 77.22 m** 

#### Assume:

t<sub>4</sub> =3-4.5 s m = 5 km/h

 $a = 1 \text{ m/s}^2$ 

t<sub>2</sub> = 9.3-11.3 s

V =80 km/h

 $d_2 = 0.278 t_2(V)$ 

= 0.278 (10)(80) = 222.40 m

 $d_3$  = assume 55 m

 $d_4 = 2/3(d_3) = 2/3(55) = 36.67 \text{ m}$ 

Total = 391.91 m ~ 395 m

#### Unit 2

#### F. Superelevation transition length Lm = 2.72 f V/C assume C=1

= 2.72(0.4)(100)/1 = 108.8 m ~ 110 m

#### Unit 2

G. Desirable curve length difference between 100 and 110 km/h Given g<sub>1</sub> = 2% g<sub>2</sub> = -2.5% V<sub>1</sub> = 100 km/h

 $V_2 = 110 \text{ km/h}$ 

 $A = [(g_2 - g_1] = [-2.5 - 2] = 4.5\%$ S<sub>100</sub> = 205.0 m

S<sub>110</sub> = 246.4 m

K<sub>100</sub> = 105 m/%A

K<sub>110</sub> = 151 m/%A L = KA = 151(4.5)

L = KA =105(4.5) = 472.5 m

= 697.5 m

Assume S<L  $L = AS^2/404$ 

\$100 =472.5(404)4.5 \$110 = 697.5(404)4.5 = 250.23 m ok

= 205.96 m ok

Difference = 697.5 - 472.5 = 225.0 m

#### Unit 2

H. Minimum curve length Lm = 0.6 Vm =0.6(100) = 60 m

I. Length of curve in "G" for V=110 km/h to allow passing sight distance? Assume S<L L= AS<sup>2</sup>/946  $L = 4.5(728)^2/946 = 2521.07 \text{ m}$ 

#### Unit 2

J. Desirable length of curve A = [0.5-(-2.8)] = 3.3assume S<L L= AS2/(120+3.5S)  $= 3.3(168.7)^2 / (120+3.5(168.7))$ = 93916.977 / 710.45 = 132.19 m ~ 132 m

 $K_{90} = 40 \text{ m/K}$ L=KA=40(3.3) = 132

Use 135 m

#### Unit 2

K. Minimum length of sag curve in "J"  $Lm = AV^2/395 = 3.3(90)^2/395$ = 67.67 m

L. Drainage area in hectares 1 mi<sup>2</sup> x 640 ac/mi<sup>2</sup> x0.4047 ha/ac = 259.01 ha

M. Bridge Clearance (nearest 0.1 m) 14.5 ft x 0.3048 m/ft = 4.4196 m ~ 4.4 m

#### Unit 2

N. Pavement and shoulder widths Pavement 22 ft x 0.3048 m/ft = 6.7 m Shoulder 8 ft x 0.3048 m/ft = 2.4 m

O. No particular answer

P. Station Conversion 1. 67550.25 ft x <u>12 in x</u> <u>1 m</u> = 205+89.36 m 1 ft 39.37 in

2. 675+50.25 (E) = 205+89.36 (m)

#### Unit 2

Q. Lengths of Div I and II

Div I 2269.50 Div II 2350.00 <u>-243,84</u> <u>-2269.50</u> 2025.66 80.50

1. Total = 2025.66+80.50 = 2106.16 m

2. Revised EOP Sta. Div II 1.5 mi x 1.609 km/mi = 2.4135 km Sta 2350.00+2413.50 = 4763.50 =47+63.50 (m)

#### Unit 2

- Q. Continued
- 3. Granular surfacing plate 2108
   volume => 101607.63 101530.00 = 77.63 m
   77.63 m x 0.155 m x 6 m = 72.20 m³

mass  $\Rightarrow$  4100 kg/m<sup>3</sup> x 72.20 m<sup>3</sup> = 296,020 kg = 296.02 Mg

4. Granular subbase plate 2211 2269.50

- 243.84 2025.66 m

#### Unit 2

- Q. Continued
- 8. Seed quantities (May 21 July 20)
  Oats 15.6 ha x 108 kg/ha = 1684.8 kg
  Rye 15.6 ha x 39 kg/ha = 608.4 kg
  Clover 15.6 ha x 6 kg/ha = 93.6 kg
  Timothy 15.6 ha x 6 kg/ha = 93.6 kg
- 9. Length of type 1601, 750 mm pipe = 25.0 m
- 10. Volume of class 10 and unsuitable
  Class 10 == 6819 m<sup>3</sup>
  Unsuitable == 1921 m<sup>3</sup>

#### Unit 3

- A. Bridge length
  - 2 @ 30'6" => 30 ft x 12 in/ft+6= 366 in 2 x (366 in x 25.4 mm/in) = 18592.8 mm

1@ 39'0" ⇒ 39 ft x 12 in/ft x 25.4 mm/in = 11887.2 mm total = 30480.0 mm

B. Concrete strength 4000 psi x 6.895 kPa/psi = 27580 kPa = 27.58 MPa Rounded to 30 MPa overstates by +9%

#### Unit 2

- Q. Continued
- 5. Volume of special backfill plate 2209 2350.00 - 2269.50 = 80.50 m 80.50 m x 0.3 m x 5.7 m x 2 = 275.31 m<sup>3</sup>
- 6. Area of concrete plate 2201 102900.00 -101618.33 1281.67 m x 7.2 m = 9228.02 m<sup>2</sup>
- 7. See quantity sheet

#### Unit 2

- Q. Continued
- 11. Special ditch elevations

Sta 5+00 elev = 443.10 m Sta 6+00 elev = 441.10 m

#### Unit 3

- C. Rebar 4%/m<sup>2</sup> = 0.04 x 1000 x 1000 = 400 mm<sup>2</sup> 1. #10M 400/100 = 4/m<sup>2</sup>
- 2. #30M 400/700 = 1/m<sup>2</sup>
- D. Culvert Quantities

1. Concrete volume 1.610 m³/m x 20 m = 32.2 m³

- 2. Steel mass 176.4 kg/m x 20 m = 3
  - 176.4 kg/m x 20 m = 3528 kg
- Steel mass change
   183.3 kg/m x 20 m = 3666 kg
   3666 kg 3528 kg = 138 kg

#### Unit 3

#### E. Formwork stress 1200 psi x 6.895 kPa/psi = 8274 kPa = 8.27 MPa

#### F. Rebar dimensions

- 1. Outer R 4 x 0.63 in x 25.4 mm/in = 64.01 mm inner R 64.01 mm - (0.63 in x 25.4 mm/in) = 48.00 mm
- 2. Bar length 4 x 0.63 in x 25.4 mm/in = 64 mm

#### Unit 3

H. Beam Acceptability 28.01 m /8 m = 3.5 segments

3.5 x 0.006 = 0.021 m

28.01 < 28.021 beam is okay 21 mm < 25 mm

#### Unit 3

- J. Gutter Elevation 0.08 x 5.60 m = 0.448 m ~ 0.45 m Elev = 474.25 - 0.45 = 473.80 m Elev = 474.26 + 0.45 = 474.70 m
- K. Nail length 2 x 2.5 x 75 mm = 375 mm
- L. Concrete temperature (95°F-32)/1.8 = 35°C > 32°C no, reject
- M. Curing compound amount 55.40 m x 13.5 m /3.3 m<sup>2</sup>/L = 226.64 L

#### Unit 3

G. Culvert inlet and outlet elevations inlet [(842 ft x 12 in/ft)+ 6 in] (25.4 mm/in) - 25.4 mm = 256770 mm = 256.77 m

Outlet (840 ft x 12 in/ft) (25.4 mm/in) -10.0 mm = 256020 mm = 256.02 m

#### Unit 3

#### I. Bar mass

- 1. Cast Iron 0.010 m x 0.005 m x 30 m x 7210 kg/m<sup>3</sup> = 10.82 kg
- 2. Steel 0.022 m x 0.10 m x 25.5 m x 7850 kg/m<sup>3</sup> = 440.38 kg

#### Unit 3

N. Gutter elevations

Top of slab centerline elevation

248.60 m + 0.250 m = 248.85 m

Centerline elevations at each end

248.85 m + 20 m (0.02) = 249.25 m

248.85 m - 20 m (0.02) = 248.45 m

Gutter elevations

249.25 m - 6.75 m (0.02) = 249.11 m

248.45 m - 675 m (0.02) = 248.31 m

#### Unit 3

#### O. Pipe length

L = 13 + (848.5-838.0)(3) + (848.5-837.5)(3) = 13 + 10.5(3) + 11(3) = 77. 5 m

#### P. Pipe spacing

1.2 m x 0.5 = 0.60 m 0.60 m < 1 m use 0.6 m spacing

#### Unit 4

1) B 11 a) 34.88 2) B b) 87.56 3) D c) 1230 4) D d) 877 5) D e) 0.235 6) C 7) A 8) C 9) C

#### Unit 3

#### Q. Pile Bearing

~ 82 kN

P = [2.5WH/(\$+8.9)][W/(W+M)] = [ 2.5 (2500)(0.6)/(22+8.9)][2500/(2500+1200)] = 121.359(0.67567) = 81.9986 kN

# Introduction to SI Metric Module 3

Created by:
Karen Zunkel &
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# **Workshop Overview**

- ◆ Unit 1 History and SI Basics
- → Unit 2 SI Applications in Road Design
- ◆ Unit 3 SI Applications in Bridge Design
- ◆ Unit 4 Record Keeping

# Why Use SI Metric?

- → To join the global marketplace (only 3 countries don't use SI metric)
- ★ We already use many SI units
- **→ International communication**
- **♦ International competitiveness**
- **→ Simplicity / Efficiency**
- ◆ Sept. 30, 2000 all highway/lands receiving federal aid must be bid, designed, & constructed using SI

# SI Basics

# **Topics Covered**

- **♦ Seven base units of SI**
- **→ Derived units**
- +Supplemental units
- **→ Prefixes**
- **→ Additional units to use with SI**

# SI Base Units

Quantity length mass time electric current temperature amount of matter **luminous intensity** 

Name Symbol meter kilogram kg second ampere kelvin K mole mol candela cd

### Mass versus Weight

We are familiar with "weight" We say... "I weigh 130 pounds" Pounds are actually units of force (lb<sub>f</sub>) Force = mass x acceleration of gravity Acceleration due to gravity varies Easiest diet ... move to the moon! Even though I have the same body, I weigh less (about 1/5 as much).

# Mass versus Weight (cont.)

#### **English**

 $lb_f = lb_m \times 32.2$  (where 32.2 ft/s<sup>2</sup> is common acceleration of gravity)

#### **SI Metric**

newtons = kilograms x 9.806

(where 9.806 m/s<sup>2</sup> is common acceleration of gravity)

# Mass versus Weight (cont.)

To ease the "transition"... conversion tables will list "from pounds force" to "kilograms"

```
1 lb_f = 0.4536 kg (force) to (mass)
```

This conversion uses the standard acceleration of gravity on earth to translate a force back to a mass.

### SI Supplementary Units

Quantity
plane angle
solid angle

Name Symbol radian rad steradian sr

Note: Iowa DOT will continue to use degrees for surveying. However, other angular measurements will likely be in radians.

#### SI Derived Units

- ★A combination of base units and prefixes
- **★Example:** meters per second = m/s
- ♦ Some derived units have special names (Ex: newtons => force)
- **→ See table in handout for a listing**

# Other Acceptable Units

Quantity	Name	Symbol
temperature	degree Celsius	°C
volume	liter	L
mass	tonne(metric ton)	t
angle	degree	0
angle	minute	4
angle	second	66

### Other Acceptable Units

Quantity	Name	Symbol
time	minute	min
time	hour	h
time	day	d
area	hectare	ha

Note: hectare is shortened from square hectometer. Hecto is prefix for 100... so a hectare is 100 m by 100 m

### **Common Prefixes**

<b>Prefix</b>	<b>Symbol</b>	Power of 10
giga	G	10 <sup>9</sup>
mega	M	10 <sup>6</sup>
kilo	k	10 <sup>3</sup>
milli	m	<b>10</b> -3
micro	μ	<b>10</b> <sup>-6</sup>
nano	n	<b>10</b> -9

### Prefix Example Conversions

```
1000 \text{ mm} = 1 \text{ m}
1000 \text{ m} = 1 \text{ km}
                            So for example....
1 km x1000 m x1000 mm =1,000,000 mm
            1 km
                         1 m
Ex. 1) 250 \text{ mm x } 1 \text{ m} = 0.250 \text{ m}
                        1000 mm
          35 \text{ km x} \quad 1000 \text{ m} = 35,000 \text{ m}
Ex. 2)
                         1 km
```

# Visualizing Metric

#### Sample answers

+ Height: 5'6" = 1676 mm = 1.676 m

**→ Pace:** 53 cm = 530 mm = 0.53 m

- 1) Which of the following expresses fluid volume?
- A. liter
- B. cubic kilogram
- C. pascal
- D. hectare

- 2) Which unit of temperature is used at construction sites?
- A. degree Fahrenheit
- B. degree Centigrade
- C. kelvin
- D. degree Celsius

- 3) Newton replaces which unit?
- A. pounds per square inch
- B. pound force
- C. pounds per cubic inch
- D. pounds mass

- 4) Iowa DOT drawings will use which measurements? (circle all that apply)
- A. meter
- B. centimeter
- C. millimeter
- D. megameter

- 5) On the Celsius scale, water freezes at what temperature?
- A. 32°C
- B. 100°C
- C. 0°C
  - D. 0 K

- 6) Which SI Unit listed here would be used to express volume of concrete or fill?
- A. cubic decimeter
- B. cubic meter
- C. liter
- D. ton

- 7) Which of the following is the same as 200 meters?
- A. 0.02 km
- B. 2.0 km
- C. 0.2 km
- D. 20.0 km

- 8) Which of the following is the same as 3 meters?
- A. 0.03 km
- B. 3000 mm
- C. 300 mm
- D. 0.3 km

9) Which of the following represents the longest length?

A. 3.0 m

3.0 m

B. 450 mm

0.45 m

C. 0.05 km

50 m

D. 20 cm

0.2 m

- 10) SI refers to:
- A. The system of interfaces necessary to implement metric in computers.
- B. The metric system used today.
- C. The governing organization that establishes metric rules.
- D. The international strategies that created first metric system.

- 11) On the moon the acceleration of gravity is about 1.7 m/s<sup>2</sup>. What is the gravity force of a 2 kg object on the moon?
- A. 3.4 pascals
- B. 1.7 pascals
- C. 3.4 newtons
- D. 1.7 newtons

- 12) Which SI unit replaces PSI?
- A. kg/m<sup>2</sup>
- B. N
- C. Pa
- D. newton-meters

### **Unit 2 - Road Design Topics**

#### **Topics Covered**

- **→ Conversion Types and Factors**
- **→** Road Design Problems

#### **Soft Conversion**

- ◆ Use factors on English units to get metric equivalent - 1 step
- ◆Often will lead to long, "strange" numbers
- → Going "soft" on us... use new measurement system, but don't change physical value
- **→ Example: 16.0 ft == 4.88 m**

#### **Hard Conversion**

- **◆** Use factors on English units to get metric equivalent ... then round to "reasonable" metric number 2 steps
- ◆ Going "hard" or tough on us... use new measurement system, and probably even change physical value
- **→ Example:** 16.0 ft == 5.0 m

#### **Hard Conversion**

Pipe diameter 30" == 762 mm

hard conversion == 750 mm

Lane width 12' == 3.6576 m

hard conversion == 3.6 m

Pavement thickness 10" == 254 mm

hard conversion == 260 mm

### **Long Form**

#### **Feet to Meters** .2 .3 0.09144 0.03048 0.06096 0 0 0.33528 0.30480 0.36576 0.39624 0.67256 0.70104 2 0.60960 0.64008 3 0.91440 0.94488 0.97536

Example: 2.2 feet equals 0.67256 meters

### **Short Form**

#### Length

	<u>m</u>	<u>in</u>	<u>ft</u>	<u>yd</u>
m	1	39.370	3.2808	1.0936
in	25.4x10 <sup>-3</sup>	1	83.333x10-3	27.0778x10-3
ft	0.3048	12	1	0.3333
yd	0.9144	36	3	1

Example: 1 foot = 0.3048 meters

 $2ft \times 0.3048 = 0.6096 \text{ m}$ 

### **Conversion Factors**

<b>Quantity</b>	<b>From</b>	<u>To</u>	<b>Multiply by</b>
Length	ft	m	0.3048
	in	m	25.4x10 <sup>-3</sup>
	yd	m	0.9144

Example:  $2ft \times 0.3048 = 0.6096 \text{ m}$ 

# **Rounding Rules**

#### **Less than 5 - Drop the numbers**

<u>Number</u>	<u>Place</u>	Rounded
4.763534	2 after decimal	4.76
234.8732	3 after decimal	234.873
87632	hundreds	87600

# Rounding Rules (cont)

#### Greater than 5 - Raise (Add 1 to) the number

<u>Number</u>	<u>Place</u>	<b>Rounded</b>
4.763534	1 after decimal	4.8
234.8732	1 after decimal	234.9
87632	thousands	88000

# Rounding Rules (cont)

**Exactly equal to 5 (With nothing after it!)** 

- Make the number even

If last significant digit is odd... round up

If last significant digit is even.. drop number

<u>Number</u>	<u>Place</u>	Rounded
476.55	1 after decimal	476.6
445.25	1 after decimal	445.2

### Rounding Rules - standards

DOT establishing standards for "rounding"/precision for many items Examples:

- → Reinforced concrete boxes to tenth of a meter (1.8 x 1.2 x 9.8)
- → Horizontal alignments, tie-ins, etc. to closest 0.001m (tolerances ± 3mm)

### Rounding Rules - standards

#### More examples:

- **◆ Entrance locations closest 0.01 m**
- **♦ Culvert locations closest 0.1 m**

(Note: many other standards, such as scales on plans, etc... see DOT metric conversion guidelines and AASHTO green book. etc...)

# **Verifying Answers**

- **→ Humans aren't perfect**
- **→ Double check your answers**
- **→ Use common sense and estimates**

# Verifying Answers (cont.)

Example: Convert 25 mph to km/h

Correct Answer: 25x1.609 = 40.225

40 km/h

What if you mistyped 1.609 as 16.09 on your calculator??? 25x16.09 = 402.25
402 km/h

### **Station Conversion**

```
492+00.00 ft x 12 in x 1 m = 149+96.190 m

1 ft 39.37 in
```

# **Station Equation**

Sta 149+96.190 (m) This survey/sta 492+00.0(E) as built

OR

Sta 149+96.19 (m) = Sta 492+00.0 (E)

### **US Foot Conversion**

$$\frac{39.37 \text{ in } \times 1 \text{ ft}}{1 \text{ m}} = \frac{39.37 \text{ ft}}{12 \text{ m}} = 3.28083 \text{ ft/m}$$

#### A. Minimum radius value

$$R(m) = (V km/h)^2/[127 x (e+f)]$$

- 1. =  $80^2/[127x(0.08+0.11)] = 265.23 \text{ m}$
- 2. =  $100^2/[127x(0.08+0.11)] = 414.42 \text{ m}$
- 3. =  $110^2/[127x(0.08+0.11)] = 501.45 \text{ m}$
- B. Spiral Curve length to nearest 5 m

$$Lm = 0.0702 \text{ V}^3/RC \text{ (C = 1, R radius in m)}$$

$$Lm = 0.0702 \times 110^3 / (501.45)(1)$$

$$= 186.33 \text{ m} \sim 190 \text{ m}$$
 (round up)

```
C. Curve Lm, Tm, Em lengths
 Lm = 3.1416 (R) \times delta/180
       = 3.1416 (501.45) \times 6/180 = 52.51 \text{ m}
  Tm = R(Tan (delta/2))
       = 501.45(Tan(3^{\circ}))
       = 501.45(0.05241) = 26.28 \text{ m}
  Em = R[1/cos(delta/2)-1]
       = 501.45[1/\cos(3\circ) -1]
       = 501.45[(1/0.99863)-1] = 0.69 \text{ m}
```

#### D. Stopping sight distance

$$d_1 = 0.278 t_1 V$$
 assume  $t_1 = 2.5 s$   
= 0.278 (2.5)(100) = 69.5 m

$$d_2 = V^2/[254(f+g)]$$
  
=100<sup>2</sup>/254(0.28-0.03) = 157.5 m

Total distance =

227.0 m

#### E. Passing sight distance

$$d_1 = 0.278 t_1 (V-m+at_1/2)$$

$$= 0.278(4)(80-5+1(4/2))$$

$$= 77.22 \text{ m}$$

$$d_2 = 0.278 t_2(V)$$

$$= 0.278 (10)(80) = 222.40 \text{ m}$$

 $d_3$  = assume 55 m

$$d_4 = 2/3(d_3) = 2/3(55) = 36.67 \text{ m}$$

$$Total = 391.91 \text{ m} \sim 395 \text{ m}$$

#### Assume:

$$t_1 = 3-4.5 s$$

$$m = 5 \text{ km/h}$$

$$a = 1 \text{ m/s}^2$$

$$V = 80 \text{ km/h}$$

$$t_2 = 9.3-11.3 s$$

F. Superelevation transition length Lm = 2.72 f V/C assume C=1  $= 2.72(0.4)(100)/1 = 108.8 \text{ m} \sim 110 \text{ m}$ 

G. Desirable curve length difference between 100 and 110 km/h

Given 
$$g_1 = 2\%$$
  $g_2 = -2.5\%$   $V_1 = 100$  km/h  $V_2 = 110$  km/h  $A = [(g_2-g_1]=[-2.5-2]=4.5\%$   $S_{100} = 205.0$  m  $S_{110} = 246.4$  m  $K_{100} = 105$  m/%A  $K_{110} = 151$  m/%A  $L = KA = 105(4.5)$   $L = KA = 151(4.5)$   $= 472.5$  m  $= 697.5$  m

G. continued...

```
Assume S<L L = AS2/404

S100 = \sqrt{472.5(404)/4.5} S110 = \sqrt{697.5(404)/4.5}

= 205.96 m ok = 250.23 m ok

Difference = 697.5 - 472.5 = 225.0 m
```

H. Minimum curve length Lm = 0.6 Vm = 0.6(100) = 60 m

I. Length of curve in "G" for V=110 km/h to allow passing sight distance?

Assume S<L L= AS<sup>2</sup>/946

 $L = 4.5(728)^2/946 = 2521.07 \text{ m}$ 

J. Desirable length of curve

A = 
$$[0.5-(-2.8)] = 3.3$$
  
assume S2/(120+3.5S)  
= 3.3(168.7)<sup>2</sup> / (120+3.5(168.7))  
= 93916.977 / 710.45 = 132.19 m ~ 132 m

$$K_{90} = 40 \text{ m/K}$$
  
 $L=KA=40(3.3) = 132 \dots \text{ use } 135 \text{ m}$ 

K. Minimum length of sag curve in "J"

$$Lm = AV^2/395 = 3.3(90)^2/395$$
  
= 67.67 m

- L. Drainage area in hectares  $1 \text{ mi}^2 \times 640 \text{ ac/mi}^2 \times 0.4047 \text{ ha/ac} = 259.01 \text{ ha}$
- M. Bridge Clearance (nearest 0.1 m) 14.5 ft x 0.3048 m/ft = 4.4196 m ~ 4.4 m

- N. Pavement and shoulder widths

  Pavement 22 ft x 0.3048 m/ft = 6.7 m

  Shoulder 8 ft x 0.3048 m/ft = 2.4 m
- O. No particular answer
- P. Station Conversion

Q. Lengths of Div I and II

- 1. Total = 2025.66 + 80.50 = 2106.16 m
- 2. Revised EOP Sta. Div II

 $1.5 \text{ mi } \times 1.609 \text{ km/mi} = 2.4135 \text{ km}$ 

Sta 2350.00+2413.50 = 4763.50

=47+63.50 (m)

- Q. Continued
- 3. Granular surfacing plate 2108 volume => 101607.63 - 101530.00 = 77.63 m  $77.63 \text{ m} \times 0.155 \text{ m} \times 6 \text{ m} = 72.20 \text{ m}^3$ mass =>  $4100 \text{ kg/m}^3 \times 72.20 \text{ m}^3 = 296,020 \text{ kg}$

= 296.02 Mg = 296.02 Mg

4. Granular subbase plate 2211 2269.50

- 243.84

2025.66 m

- Q. Continued
- 5. Volume of special backfill plate 2209 2350.00 - 2269.50 = 80.50 m 80.50 m x 0.3 m x 5.7 m x 2 = 275.31 m<sup>3</sup>
- 6. Area of concrete plate 2201 102900.00
  - *-*101618.33

 $1281.67 \text{ m} \times 7.2 \text{ m} = 9228.02 \text{ m}^2$ 

7. See quantity sheet

- Q. Continued
- 8. Seed quantities (May 21 July 20)

Oats 15.6 ha x 108 kg/ha = 1684.8 kg

Rye 15.6 ha x 39 kg/ha = 608.4 kg

Clover 15.6 ha x 6 kg/ha = 93.6 kg

Timothy 15.6 ha x 6 kg/ha = 93.6 kg

9. Length of type 1601, 750 mm pipe = 25.0 m

- Q. Continued
- 10. Volume of class 10 and unsuitable

Class  $10 == 6819 \text{ m}^3$ 

Unsuitable == 1921 m<sup>3</sup>

11. Special ditch elevations

Sta 5+00 elev = 443.10 m

Sta 6+00 elev = 441.10 m

# **Unit 3 - Bridge Design**

- + Topic Covered
- + Hard Conversion Concerns
- → Practical Bridge Design Applications

#### A. Bridge length

```
2 @ 30'6" => 30 ft x 12 in/ft+6= 366 in

2 x (366 in x 25.4 mm/in) = 18592.8 mm

1@ 39'0" => 39 ft x 12 in/ft x 25.4 mm/in

= 11887.2 mm
```

total = 30480.0 mm

#### B. Concrete strength

4000 psi x 6.895 kPa/psi = 27580 kPa = 27.58 MPa

Rounded to 30 MPa overstates by +9%

#### C. Rebar

 $4\%/m^2 = 0.04 \times 1000 \times 1000 = 400 \text{ mm}^2$ 

- 1.  $\#10M \ 400/100 = 4/m^2$
- 2.  $\#30M \ 400/700 = 1/m^2$

#### D. Culvert Quantities

- 1. Concrete volume
  - $1.610 \text{ m}^3/\text{m} \times 20 \text{ m} = 32.2 \text{ m}^3$
- 2. Steel mass
  - $176.4 \text{ kg/m} \times 20 \text{ m} = 3528 \text{ kg}$
- 3. Steel mass change

 $183.3 \text{ kg/m} \times 20 \text{ m} = 3666 \text{ kg}$ 

3666 kg - 3528 kg = 138 kg

#### E. Formwork stress

1200 psi x 6.895 kPa/psi = 8274 kPa

= 8.27 MPa

#### F. Rebar dimensions

1. Outer R

 $4 \times 0.63 \text{ in } \times 25.4 \text{ mm/in} = 64.01 \text{ mm}$ 

Inner R

64.01 mm -  $(0.63 \text{ in } \times 25.4 \text{ mm/in}) = 48.00 \text{ mm}$ 

2. Bar length

65

 $4 \times 0.63$  in  $\times 25.4$  mm/in = 64 mm

G. Culvert inlet and outlet elevations
Inlet
[(842 ft x 12 in/ft)+ 6 in] (25.4 mm/in) - 25.4
mm

= 256770 mm = 256.77 m

**Outlet** 

(840 ft x 12 in/ft) (25.4 mm/in) -10.0 mm

= 256020 mm = 256.02 m

H. Beam Acceptability 28.01 m /8 m = 3.5 segments

 $3.5 \times 0.006 = 0.021 \text{ m}$ 

28.01 < 28.021 beam is okay 21 mm < 25 mm

#### I. Bar mass

- 1. Cast Iron
  - 0.010 m x 0.005 m x 30 m x 7210 kg/m<sup>3</sup>
  - = 10.82 kg
- 2. Steel
  - 0.022 m x 0.10 m x 25.5 m x 7850 kg/m<sup>3</sup>
  - = 440.38 kg

J. Gutter Elevation

$$0.08 \times 5.60 \text{ m} = 0.448 \text{ m} \sim 0.45 \text{ m}$$

Elev = 
$$474.25 - 0.45 = 473.80 \text{ m}$$

Elev = 
$$474.25 + 0.45 = 474.70$$
 m

K. Nail length

$$2 \times 2.5 \times 75 \text{ mm} = 375 \text{ mm}$$

L. Concrete temperature  $(95^{\circ}F-32)/1.8 = 35^{\circ}C > 32^{\circ}C$  no, reject

M. Curing compound amount  $55.40 \text{ m} \times 13.5 \text{ m} / 3.3 \text{ m}^2/\text{L} = 226.64 \text{ L}$ 

#### N. Gutter elevations

Top of slab centerline elevation 248.60 m + 0.250 m = 248.85 m

Centerline elevations at each end

248.85 m + 20 m (0.02) = 249.25 m

248.85 m - 20 m (0.02) = 248.45 m

#### **Gutter elevations**

249.25 m - 6.75 m (0.02) = 249.11 m

248.45 m - 675 m (0.02) = 248.31 m

#### O. Pipe length

$$L = 13 + (848.5-838.0)(3) + (848.5-837.5)(3)$$
  
= 13 + 10.5(3) + 11(3) = 77.5 m

#### P. Pipe spacing

- $1.2 \text{ m} \times 0.5 = 0.60 \text{ m}$
- 0.60 m < 1 m use 0.6 m spacing

#### Q. Pile Bearing

```
P = [2.5WH/(S+8.9)][W/(W+M)]

= [2.5 (2500)(0.6)/(22+8.9)][2500/(2500+1200)]

= 121.359(0.67567)

= 81.9986 kN

~ 82 kN
```

# Unit 4 - Record Keeping

- **→ Topics Covered**
- **♦** Notation
- **→ Prefixes**
- **→ Spacing and Capitalization**
- + Spelling and Pluralization
- Decimal markers and Spacing
- **♦ Powers of Ten**

#### Rules review

- → name vs. symbol meter m
- → prefix mega or bigger
  - ✓ symbol is capital, name is small letter
- combine prefix with name or symbol
  - ✓ no hyphen or spaces
- plurals at end of names not symbols
- +spacing: 37.5 km

### Rules review continued

#### +volume and area

- √ square meter(s) not meters squared
- ✓ symbol use superscript number m²

#### + decimal and commas

- ✓ lowa DOT will use period for decimal and commas to group by threes
- ✓ Example: 123,456.789

(Note: SI would be 123 456,789)

### Rules review continued

♦ powers of ten examples  $1300 \text{ m} = 1.3 \times 10^3 \text{ m} = 1.3 \text{ km}$ 

 $17,500,000 \text{ Pa} = 17.5 \times 10^6 \text{ Pa} = 17.5 \text{ MPa}$ 

 $0.075 \text{ Mg} = 75 \times 10^{-3} \text{ Mg} = 75 \text{ kg}$ 

## **Multiplication and Division**

#### **Multiplication**

- ✓ use dot in middle of symbol
- ✓ use hyphen in written text
- **→ Example:**

N o m newton-meter

#### **Division**

- ✓ use slash in middle of symbol
- ✓ use slash in written text (or per)
- + Example:

m/s
meters/second
meters per second

## **Practice Writing In Pairs**

# Write in both number symbol and number written name format:

nu	mber	

unit of measure

34 and 1/3

**KILOMETERS** 

75.3

millimeters cubed per sec

237657.5

**PASCALS** 

107000000

**GRAM in MEGAGRAMS** 

0.0076

LITERS in terms of

**MILLILITERS** 

# **Practice Writing Solutions**

34.33 km 34.33 kilometers

75.3 mm<sup>3</sup>/s 75.3 cubic millimeters per

second

237,657.5 Pa 237,657.5 pascals

237.6575 kPa 237.6575 kilopascals

107 Mg 107 megagrams

7.6 mL 7.6 milliliters

- 1) Which is the correct symbol for megapascals?
- A. Mpa
- B. MPa
- C. mPa
- D. mPA

- 2) What is the correct symbol for cubic millimeters?
- A. cu. mm.
- B. mm<sup>3</sup>
- C. cmm
- D. mm 3

- 3) Which is not a correct SI plural?
- A. 44.65 m
- B. 5.4 kilopascal
- C. Eighteen cubic millimeters
- D. 149 MNs

- 4) Which of the following is the correct representation of degrees Celsius?
- A. 42.5°C
- B. 42.5 °C
- C. 42.5 °C
- D. 42.5°C

- 5) Which of the following is correct?
- A. 19mm<sup>3</sup>
- B. 448 cmm
- C. 18 Mn
- D. 55.7 kPa

- 6) Which is the proper expression for kilometers per hour?
- A. 75 KPH
- B. 75 Km/H
- C. 75 km/h
- D. 75 km/hr

- 7) Which of the following is equivalent to 1x10<sup>4</sup> square millimeters?
- A. 10,000 mm<sup>2</sup>
- B. 1000 mm<sup>2</sup>
- C. 0.0001 mm<sup>2</sup>
- D. 0.001 mm<sup>2</sup>

8) Which of the following pairs of symbols and unit names is correct?

A. 17 MPa 17 Megapascals

B. 3434.6 N 3434.6 Newtons

C. 1.67 kg 1.67 kilograms

D. 2.3 mm 2.3 milli-meters

- 9) Which of the following is a correct sentence for temperature?
- A. The temp ... ten Degrees Celsius.
- B. The temp ... ten degrees celsius.
- C. The temp ... ten degrees Celsius.
- D. The temp ... ten Degrees celsius.

#### Resources

- **→ George Sisson, DOT Metric** Coordinator, 239-1461
- **+AASHTO** Green Book
- **→ DOT Interim Metric Guide**
- **→ Conversion Calculators**
- ♦ Numerous books, industry magazine articles, etc.

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- 10) Which of the following is correct?
- A. .78 kg/m<sup>2</sup>
- B. 3.9 L's
- C. 4.539 KPa
- D. 3.87 ha

#### 11) Rounding

a)	34.876	34.8
<b>—</b>	•• •	<b>U</b> 1 <b>U</b>

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